

# AVIATION WEEK

A McGRAW-HILL PUBLICATION

MAY 28, 1951

\$6.00  
A YEAR

## Need Lightweight Bladder Tanks?

Specify

**PLIOCELS**

HERE a 3,000-gallon PLIOCEL is being fitted into a metal shell designed and built by Goodyear Aircraft Corporation for Convair B-36's. Such a combination of cell and metal fabrication experience is found only at Goodyear. This mammoth PLIOCEL weighs only 35 pounds, which is slightly more than one pound per 100 gallons — far below any other type of aircraft cell.

Goodyear's PLIOCEL nylon cells can be formed to fit any size or space, may be folded for insertion through small apertures. They're the modern answer to safe, weight-saving fuel stowage. For more information on PLIOCEL and other famous Goodyear Aviation



Placed—T.M. The Goodyear Tire & Rubber Company, Akron, Ohio



MORE AIRCRAFT LAND ON GOODYEAR TIRES, TUBES,  
WHEELS AND BRAKES THAN ON ANY OTHER KIND

Products, write: Goodyear  
Products Division, Akron 16  
Angeles 54, California.



**They've been landing at Quincy, Ill. since 1887**

■ Quincy, Ill., one of Tom Baldwin's breath-taking petroleum stops in 1887, is still a favorite landing place for aviators. Tom Baldwin jumped from a gas-filled balloon, dropped 4,500 feet into a cornfield, bringing his hands from the race of a racing horse.

But today's barn landing at Baldwin Field find these 3,400-foot runways on a beautifully equipped airport that combines big-city capacity with small-plane hospitality.

Sprinkling it on aviation ingenuity with 30 years of private flying, Manager French Phillips says that one of the best things a modern field can offer is Standard Airway Service. "We get Standard's passenger service landed in," Phillips says. "I know a lot of them who depend on it all over the Midwest."



STANDARD KEYWAY SERVICE  
Erectors in the Midwest  
Standard Aviation Gasoline - Standard  
Aviation Extra Gasoline - STANDARD Aviation  
Lubricants and Hydraulic Oils - QUAKER  
STATE Auto Repair Oil

STANDARD OIL COMPANY (INDIANA)

# 62 Years of Pioneering

overlooks nothing that science  
or skill can contribute  
to make fine bearings better.  
New Departure ball bearings  
are now performing a great  
variety of services vital to the  
future of our country.



*Nothing Rolls like a Ball...*

## NEW DEPARTURE BALL BEARINGS

FOR AUTOMOTIVE, AIRPORT, INDUSTRIAL, MARINE, AIRPORT, AIRPORT





# Lavelle

AIRCRAFT CORPORATION



**Years of experience in fabricating aluminum and steel plus modern production techniques make Lavelle truly a unique sub-contractor.**

**Savings and product improvement can often be made by Lavelle's Special Engineering Staff in their continuing search for better ways to do a better job.**



## SIDLIGHTS

### Air Force

USAF announces it has ordered 200 decisions to a new eight-year Airframe Maintenance Contract (AMC) worth \$1.5 billion to the FMSG contractor. This was the FBW 15th rated at 4,500 hours without afterburner. This includes Avionics Work Item 7 that adds each plane had been proposed by Lockheed to the AF, to carry extra fuel tanks on the wings and required to be delivered to the F WIC. Purchasing offices from several major USAF bases will be situated at the Wright Air Maintenance District, 151 W. Washington Blvd., Los Angeles. Local units of the last two supply & maintenance teams are already posted under the Small Business Office in this location. Maj Gen Robert W. McNeely, former director of Air Training Command, has been named Maj Gen R. W. Burns McNeely was named Maj 1 as special assistant to the deputy chief of staff, personnel, USAF GHQ, and has been assisting all civilian school commander matters for the AF since then.

### Publicity for Contracts

Missions Board through Dept of Defense announced that only negotiated price contract of \$10,000 and over. In Army, Navy, and Air Forces will be published in advance—where security permits—wherever the change for the submission of bids or proposals is 10 days or more from date of publication of the contract. The contracting officer can then propose to the Dept of Commerce for a weekly report. The Small Business Board allowed the three military departments, and these have resulted in the second seven procurement regulations. The new regulations negotiated processes, as well as financial and technical evaluations, shall be taken into account reasonably before it goes to the public bidding multiple awards," the Defense Dept said.

### Washington Notes

Aviation sources say Delta Research, now Undersecretary of Commerce, is the best fit in the new post. The previous Secretary of Commerce when Frank Tammis accepted Mr. Sawyer's resignation, but they think much of Sawyer's influence in aviation would be diluted in the top Commerce job.

CAN put up fit bid the job of compiling and publishing an official Record & Maintenance Manual for the U.S. Civil Aviation Law holder, the Air Traffic Control Corp., headed by Max Tammis, which conducts economic research on air transportation and closely publishes a daily "Air Traffic Digest" in Washington. Federal Trade Commission had a complaint challenging representations the United States Navy had been awarded a \$10 million contract to the U.S. Civil Aviation Law holder, and published by Naval personnel. Respondents were United States Naval Works, Inc., Na-

(Continued on page 76)

**Lavelle AEROSERVICES, INC.**  
SIMMONDS FINEUTER, INC.  
General Office and Engineering Laboratories  
TRENTON, N.J.  
Manufacturing Facilities: Vicksburg, Miss.;  
St. Louis, Mo.; Birmingham, Ala.; Seattle, Wash.  
Montgomery, Conn.



AVIATION WEEK May 26, 1951

## Washington Roundup

### 150-Wing USAF: A Showdown

There will be a showdown at the Senate on the issue of a 150-wing USAF versus the 93 wing force supported by the Administration.

Sen Harry Colson Lodge will break it off by voting to postpone action until the military appropriations bill for fiscal 1952 is sent to the House by the President.

The Administration's recommendation of \$19.5 billion for USAF to build up to 93 wings, supported by 150, the wings would be only partially equipped with fighter aircraft. The congressional debate has been going on mostly by the House Armed Services Committee. The sentiment there is to cut out any line that might be included in the \$19.5 billion, rather than to raise the figure.

Under the 150-wing program, USAF would expect \$2.4 billion for a build-up to fully equipped 35 wing strength during the 1952 fiscal year, \$3.5 billion to grow to 120 wings during fiscal 1953, and \$34.6 billion to reach the 150 wing strength during fiscal 1954. After that, the level-off cost would be \$15 billion a year.

This program, which Lodge will fight for, would cost AF the chairman of the AF, service. In \$74.7 billion for 1952 would compare with Army's projection, under its President's recommendation of \$23.8 billion, and Navy's \$13.7 billion. The 150-wing program would cost in front of a 175-wing Air Force (AVIATION Week, May 7), and the timetable for both 150-wing and 175-wing strength would be the same through July, 1954, it supporting the lower figure for the present.

Lodge's viewpoint: "We need 150 air groups, and so far as we can get them. I certainly will add an amount next to the 1952 military budget provides additional money to get started toward the goal." Sen Lodge presumably means wings. Congress hasn't caught up with the new USAF terminology. The term "group" still is general use in Capital Hill, although the "group" has given way to the "wing"—which includes additional supporting units—in USAF organization.

### JCS: Differing Outlooks

Joint Chiefs of Staff had divergent messages on the strategic outlook for the nation on its annual Joint Status Date.

\* Gen Herb Vandenberg. The big theme is Russia's all-out expansion, an language bombing. "Russia is building a powerful air force, but their greatest percentage increase is in the language bomber type. They have learned the importance of a long range air force. The lesson, unfortunately, they learned from us." U.S. has the advantage in plane types. But Russia's advantage is numbers & experience.

\* Adm Forrest Sherman. The U.S. "has to fight a whole series of relatively small wars—unless we are willing to use the air force world gradually grow smaller and less able to defend itself."

\* Gen. Clark Bradley. "There's no easy escape from war by depending on sea and air power.... Such a strategy may provide some short-term security for the U.S. in greater safety is that it abandons our friends to be overran on the ground." It is time to add to the size.

Vandenberg would emphasize air strength to meet a

Russian challenge in the air. Sherman would emphasize mobile air power to "contain" Russia around the world. Bradley would emphasize land forces to hold off Russian occupation of Europe.

### Congress-CAA Tiff

Outlook is that House Appropriations Committee will play a big role of the \$105-million budget the President recommended for CAA for next fiscal 1952.

The committee is expected to make good on all military money. Admittedly, this is because the investigations are raising a series of cases as illegal expenses are all funds by CAA—such as paying the travel expense of members of an officer's family using CAA car to transport employees to work, spending money on apparel and supplies that have never been used, except for social occasions. To cut the aviation, ex-CAA Administrator Donald Nyrip and CAA's Director of Airports, Phillips Mason, admitted members of the committee by minimizing the importance of the investigations' case. Particularly emboldened Rep John Rooney, chairman of the Committee Department subcommittee, who two years ago sheathed CAA funds following a personal feud with then CAA Chairman, Joseph O'Connor.

"They tell us that the cases our investigation dug up were not unusual, but I'd like to see that they don't reflect the general posture at CAA," Rooney commented.

Rooney's position with CAA might also mean a crackdown on funds for CAR, which Nyrip now heads.

### USAF, Army Public Relations

USAF and Army public relations expenditures are scheduled for a close give-and-take by the House Appropriations Committee.

A few weeks back the committee singled out Navy public relations expenditures for review. Naval men responded in the special treatment for their service, particularly with USAF and Army have large PR staffs to implement their.

"It isn't intentional, certainly," Rep George Melvin, chairman of the Armed Services Appropriations subcommittee says. "It's just a give-and-take up the author with the Army and Air Force."

"There's a distinct need for public relations officers

in the service teams. They should give out information and correct misinformation. Ten times of them,

though, spend their time trying to get their chief's name in the papers."

### Guided Missile Slowdown

USAF is moving away from development of its long-range guided missile testing ground based in the Biscayne Bay area in Florida.

Only \$1 million has been allotted to it. In February, 1949, USAF urged Congress to authorize \$200 million for a ground and a 300-mile range. At that time Research and Development Board chairman Karl Compton and a USAC study group would be ready for training by the end of the year, their 5000-ft missiles are "now within the range of possibility."

—Katherine Johnson

## INDUSTRY OBSERVER

► A Convair 100, modified with leading edge panels of porous material along which air can blow at a constant rate and thus expand through inflation of the skin of the fuselage, is getting ready for boundary-layer flight test investigations at NACA Langley Laboratory. The plane has made some preliminary flights to establish its several standard flight characteristics, but has not yet flown with the boundary-layer apparatus installed.

► Edwards AFB has one of the Turbolines, General Motors' Convair-Liner powered with Allison T-38 turbopropes, on loan up to additional Air Force orders for Convair Y-39 navigation trainers with T-38 turboprops instead of piston engines.

► Piper Aircraft Corp. has two of its newly revised agricultural Super Cabs planes flying on loan for the agricultural department of Ohio State University. The first ten of the production run for the new plane are in construction.

► You can expect the eight-engine Hughes flying boat to resume its long-interrupted flight program soon. Modifications have been completed at Long Beach, Calif., and whenever Howard Hughes says the wind is right, a series of water landing and flight tests can get underway.

► NACA's jet helicopter experiments indicate that when a jet-tipped rotor goes into solid rotation after power is cut or lost, it rotates about 80 percent above drag, because of the ripples at the tips, than does a rotor of the same blade section with plain tips. Shaking off the air intake of the ripples after power is cut will reduce the drag nearly one-half.

► Two new models of the slow-flying Heloplane—the biplane prototype civilian plane and a military liaison version—are now flying. The military version uses a bigger engine, a grand Lycoming 150-hp powerplant, but still keeps the very low 50 mph. heading speed. While Heloplane Corp. still has no contract for future production with Armetco, plant contracts uncertain, he protection becomes of materials necessities.

► North American Aviation's experimental F-56 Sabre fitted with A. V. Roe Canada Ltd.'s 7,000-lb thrust Orpheus turbojet is now at Avro's Malton, Ontario, plant for flight trials.

► tenth version of Project Skystar, the Navy's long-endurance Convair development project for a jet-powered water-based seaplane, is flying in model form with a 10th thrust jet propellant.

► Bendix Aviation Corp. has made a preliminary proposal to the Atomic Energy Commission for study of a reactor for the production of plutonium, to be built with private funds; AEC has declined.

► Narda: Bureau of Standards has developed an automatic weather station with radio transmitter, which is designed to be packed into boxes so compact and efficient that it can fit into a pocket. It will automatically set itself in operation, make and transmit weather observations on temperature, pressure, and humidity. It is dropped from a height, and makes direct open measurements by use of radio link. An electronic check device, consisting of a circuit board, including filter, of three separate charges, one can lower the chain after landing, the second sets the stations weight on a weighing stand, the third uses a 250-ft. telegraphical antenna for transmission. At intervals the timer turns on the transmitter to send a polling signal rate of which is determined by use of three resistors. These are connected to three mounting mechanisms which determine temperature, pressure and humidity. At the service station, the transmitter pulse rate is read as temperature, pressure or humidity, depending on a predetermined timing cycle. The device is a refinement of an earlier World War II automatic transmitter.

## WHO'S WHERE

### In the Front Office

Frank Webster, formerly with Sohio Air craft at San Diego, has been appointed vice president of Hiller Helicopters and will head the aircraft administration division. During the last war he was contract director for Convair.

Louis R. Freitas, former sales manager of Amico Corp., Brooklyn, N. Y., electronic equipment maker, has been named vice president of the firm. Other new Amico vice presidents are Walter G. McAllister, former sales manager, now sp. manager; Christopher William L. Hewitt has been named sp. controller.

Charles French has been promoted to vice-president for Eastern Air Lines and Joseph H. Brock has been made regional and personnel relations to the airline. French has been EAL chief engineer for 16 years and Brock was formerly director of aircraft and personnel relations.

Henry T. Jansett, manager of the Wright engine D-12 plant of Fairchild, aviation and industrial firm, has been appointed a vice-president of the firm. Jansett who has represented the company in Washington for two years, set up Fairchild Aviation division headed by Charles L. Foley, to take care of aircraft interests.

Walter H. Johnson Jr., former vice president of American Airlines' aircraft operations, has been named executive vice president and executive to the president. Former director of passenger sales Theodore P. Gould, Johnson's previous post.

### Changes

Riley S. Golden has been made product manager in charge of all defense programs at Bucyrus Motor division, General Motors Corp. Robert E. Gandy, formerly supervisor in charge of testing the Wright J-5 Supercolt engine for the USAF, E. B. Huldsheimer, a Superior production engineer, Joseph J. Schleicher has been appointed assistant general superintendent of the Chicago J-5 plant.

John A. Van Hamersveld has joined Norden Aircraft as manager of product liability engineering. Dr. Charles F. Marquette, Jr., research physicist, has been named special assistant to the vice president responsible for Edac Corp. W. D. Holman of Hiller Helicopters' new chief of the maintenance division. Howard W. Gleedsby has been promoted manager to the ground equipment division of Bendix Radio division.

Ralph A. Fisher at the gas-turbine tool department at Convair's St. Louis division and G. D. Higgins Jr., his beta test lead of the division, were induced recently to permanent. E. C. Barnes has been transferred from part as assistant division manager at Ft. Worth to San Diego where increasing program requires additional help. Maurice L. Shultz is taking former junior post.

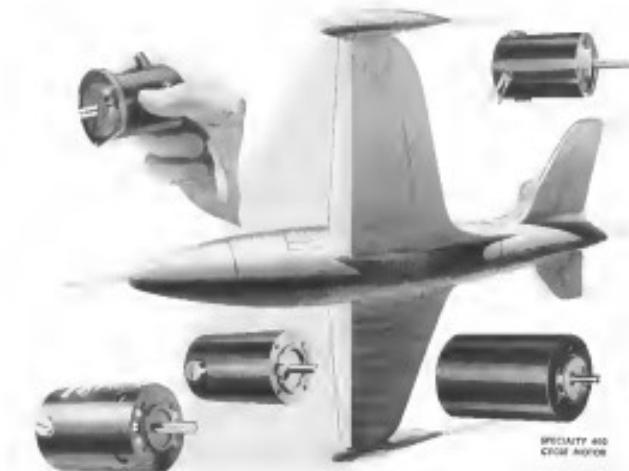


100 out of the 133 Douglas DC-6 aircraft now in service or on order for U. S. airlines depend on Hamilton Standard Hydromatic propellers. In fact, Hydromatics now are specified for 90% of all U. S. transports.



Werner M. Fließ

# AVIATION WEEK



SPECIALTY 400  
CROSS MOTOR

\*Here's Airborne QUALITY and DEPENDABILITY



**Sky Line**  
FACILITY TO PRODUCE  
OVER A QUARTER CENTURY OF EXPERIENCE

For over a quarter of a century, OSTER has specialized in building high quality dependable fractional h.p. electric motors to meet specific drive requirements. Facilities include an engineering staff with a research and development program unique in its scope, and a plant equipped with over 200,000 square feet of floor space, including a high temperature cold and fixture precision housed in air-tight environmental chambers. This experience and these facilities enable you to obtain a source of fractional h.p. electric motors of dependable performance.

For full information as to how OSTER can serve your specific motor needs write or phone today.



**JOHN OSTER**  
MANUFACTURING COMPANY  
AVIATION DIVISION  
RACINE, WISCONSIN



FOR COMPONENTS Testing NACA nose fairing 26-ft. radius model, fixture shown.



FOR PROPELLERS 6,000 h.p. Armstrong is placed at 30-ft. radius.

## NACA Tunnels Bare Secrets of Transonic

New design of test sections for first time  
permits lab probing of Mach .8-1.3 zone.

By Alexander McFarley

Langley AFB, Va.—New designs of the transonic and supersonic speed test areas being encouraged by U.S. aviation researchers at the successful culmination of a long-drawn-out postwar research campaign.

Traditional tools of the aviation scientist—flight research aircraft and wind tunnels—are gradually yielding up the mystery of transonic speeds, but the tasks have now been Chapmaned to a new horizon and are driven by greater power in the job.

The different speed range between Mach numbers 0.8 and 1.3 used to be considered the "dead zone" was broken last year. Capt. Charles Tonger plotted the USAF's Bell X-1 rocket plane curve that the speed of sound in Oct. 14, 1947 (Aviation Week Dec. 23, 1947).

Since the first Yager transonic flight, the transonic region has been

crossed numerous times by various planes, but it still isn't easy. Transonic Speed Data—Unluckily, all the aircraft designers at the country and elsewhere had to go on for transonic speed tests the way the engineers could get from flight tests. Some of it they sampled from flights by Fregat, Heinkel He 178, and Hawker Fury of the National Advisory Committee for Aeronautics and other research pilot planes. Additional data about aircraft performance in the shadowy transonic region was taken back from rocket-powered test models flown down NACA's Wallops Island, Va., test range. (See accompanying page 13.)

Last week at NACA's Langley Laboratory, it was disclosed that the researchers have solved the "slowing" problem which hitherto had effectively bottlenecked transonic research with windtunnels.

All told, Langley Laboratory has 31 windtunnels ranging from a tiny 11-in. bypass-flow windtunnel which is capable of working at speeds as high as Mach No. 1.7, up to the old-fashioned transonic tunnel with a 60-in. diameter which is good enough for leading-edge tested tests, but not for maximum speed at only about 200 mph.

Two Transonic. The largest current long-standing at Langley is an two remodeled windtunnels, one with 8-ft. diameter test section, and one with 16-ft. sections, both capable of providing transonic aerodynamic data throughout the transonic range. These are addition to the smaller smaller transonic windtunnels mentioned two years ago. That tested a small model which at high speed ran on the rim of a disk. It was good, but was not able to test real models, and obviously undesirable scale effects.

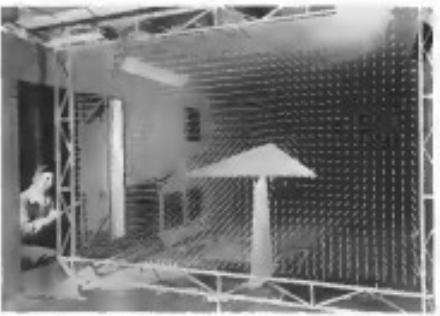
The scaling effect in the domain of windtunnels at transonic speeds is caused by the piling up of shock waves across the test section due to the compression of wind velocity and impinging air brushing at high speeds. Re-

## The Atom: Power for Flight

Second of a Series . . . Page 23



**FOR MISSILES** The 16-ft long boosters shown up spots of Mach 10, Mach 15 with shield air.



**FOR DELTA WING** Studies with wind tunnel shows turbulence behind each wing tip.

designing the test sections to eliminate the chocking has been object of long continuing research.

The 1,280-section industry government and government officials and aviation writers who have worked on the 16-ft diameter tunnel at Langley Laboratory found the test sections worked up with plywood to keep the exact position of each of the three 10-ft sections by a series of checks and measurements.

► **Wind Tunnel**—The 16-ft Stack aircraft research chief, disclosed that a method of "modeling" the test sections had evolved. The test sections were "scaled" down, as many times during the tests, he said, and this was "good information."

Advantage of the large 16-ft transonic tunnel is that it can accommodate full-size airplane components such as propellers, engine nacelles, airfoils, tail

surfaces and control surfaces, as well as large-scale aircraft models.

To do this through the test chamber at transonic speeds, two new 30,000-lb electric motors have been installed to turn new rotary testing doublets, rated at 95 percent efficiency. They replace one 16,000-lb motor previously used.

► **Model Tests**—One of the models studied for modeling tests in the 16-ft tunnel is a composite X-14 model measured for as much as 70 percent difference in velocity simultaneously, from the wing leading. By taking the data from this model's tests and data it is expected that the aerodynamicists will develop much additional mathematical and theoretical information about transonic flow phenomena.

Another type of testing in the same 16-ft tunnel involves use of a 5,000-lb popular dynamometer, which makes possible testing of high-speed and supersonic propellers at high speeds up to low supersonic speeds, thus obtaining for the first time accurate aerodynamic data on aerodynamic and aeroelastic characteristics of propellers of these types.

A 4-by-6-ft supersonic pressure tunnel at Langley Laboratory with an operating Mach range of 1.7 to 2.2 and variable density to permit enforcement of large-scale results yields possible studies of supersonic plane and circular configurations relating to single-helix airfoil devices, inlet characteristics, stability features, and skin friction drag characteristics.

► **Drag Reduction**—NASA researchers are seeking means to increase a fuselage flow at around the location of missiles and aircraft for high altitude and high speed flight conditions. They have already evaluated that of the nose cone. Now, however, the skin friction drag can be reduced to about one-fourth at the drag peak due to fully developed boundary layer airflow. This means that the overall drag would be reduced about one-half.

Aerodynamic testing of missiles at high supersonic speeds is another problem that will be greatly aided by achievement of incremental laminar flow, eliminating skin friction, the principal cause for heating. If it proves feasible to combine advantages of laminar flow and the low-dragflow density front at both altitudes, the transonic form of ordinary aircrafts used in missiles will not be exceeded even on the wings of high-speed aircraft, the NASA scientists report.

Other findings of aerodynamic research reported in the sessions:

- **Heels-Inlet**—new inlet at higher supersonic speeds result in a strong detached shock wave developing at the nose, causing excessive loss of engine pressure and exhaust losses. Problem of reducing the nose inlet to be re-qualified for engines at various supersonic speeds led to solutions such as variable inlet, uniformly using noseable cones, or other means of varying the size of the opening. Use of airfoils with bypass to recover sufficient quantity of boundary-layer air so that the inlet can be re-qualified to a transonic level, was also suggested.

- **Pressure Recording**—A 16-ft pressure distribution transducer for installation in wing of fighter planes, records data at rates of up to 2000 plotting a non-retarded pressure distribution diagram to be photographed by a motion picture camera. The new instrument gives a direct visual representation of the wing loadings in flight and its transition regions of differing pressure

## Subcontractor's Market Guide

COMPANY	SUBCONTRACTING STATUS
Allis-Chalmers	Actively seeking sole source, and will be.
Bell	Same.
Bendix	Same.
Boeing	Same.
Cessna	Not seeking now, but will be 1 to 6 mo.
Convair	Selling only a few now; future plans depend on program needs.
Douglas	Actively seeking sole source and supplier this year.
Fairchild	Not seeking now, but will be in 6 mo.
General Electric	Selling small amounts for specialized items; this will still continue for next year or so.
Grumman	In general, but less so; subcontractors' firms depend on military vehicles.
Hawker-Siddeley	Actively seeking sole source, and will be.
Hiller	Actively seeking only now, and will be 1 to 3 yrs.
Kellogg	Not seeking now, but will be in 6 to 10 yrs.
Lockheed	Most contracts not yet a few years, to be let this year, but overall production is increasing.
Martin	Not seeking now, and will be for 2 to 3 yrs.
McDonald	Not seeking now, but ready to bid off lot of prospects.
North American	Not seeking now, future indefinite.
Pan Am	Actively seeking sole source and will be.
Perry & Whitney	Actively seeking only now, and will be.
Republic	Actively seeking only now, and will be, but principally interested in its P.W. 11 aircraft of Chicago.
Ryan	Actively seeking sole source, and will be.
Skunk Works	Same.
Sperry Gyro	Same.
Wright Aeronautical	Always seeking new sources; an intensive campaign now.
Yanks	Actively seeking new, and will be.

## Poll Shows Rise in Subcontracts

Prime manufacturers expect more than \$500 million to be spent this year and rate nears wartime mark.

By William Kremer

Subcontractors are still on the way to getting the largest share of the market among procurement dollars.

In fact, it is a year since the Korean cease fire spurred subcontracting as approaching—since Japanese aircrafts were first used only late in World War II—prime contractors for aircraft war.

Ten prime contractors report they are spending a total of more than half a billion dollars in subcontracting this year, and that figure does not include sums of prime manufacturers' own active in seeking subcontracts.

Trend of subcontracting indicates it will become a permanent part of the aircraft industry's production process, contributing a very revolution in the industry's way of doing business. It is only conceivable that subcontracting, especially to small business, now is rapidly popular; the industry has found it to be commercially sound in well.

This conclusion plus the accompanying tables, we feel, furnish enough

subcontracting as swelling as aircraft industry once confined to a few plants is a factor that justifies subcontracting as expanding in the industry has been apparent in more recent years. According to Arnold Wertheimer, president of subcontracting division of the major aerospace plant in plant A, subsequent to May 10, reported the reasons for the growth of subcontracting. The aerospace has now completed its second survey on the subject and results will be disclosed as a series of reports of which this is the first.

of an *Aviation Week* series of prime manufacturers of aircraft, engines, propellers and equipment. Last week, the *Aviation Week* staff interviewed the heads of the two surveys for the time, but *Aviation Week's* report will deal with individual companies, while AIA reports overall figures.

According to AIA's survey, 63.61

subcontractors are located in the District of Columbia and 43 states. New York has the most, 3,620, with Ohio and California next with 2,730 and 2,421, respectively. MA says that nearly 30 percent of the dollar value of AF and Navy contracts goes to subcontractors and suppliers.

► **What Is Subcontracting?**—In words and suggestion as to what it is difficult to give a complete picture of subcontracting today. It is a matter of definition. Subcontracting means one firm to another for something else to another. Some companies include all purchased parts in their subcontracting and listing figures. Comprising the industry now is the most massive production, which some firms are increasingly with subcontracting and others are distinct from subcontracting.

The smaller in terms perhaps can best be summarized by quoting H. C. Monmouth, manufacturing manager of Lockheed, a firm which makes a distinction between subcontracting and outside production.

Subcontracting consists of the plant itself which is made up of the company's plants for the manufacture of a given component of the aircraft. The component may be as large as a complete wing or as small as a small structural assembly. Subcontracting, for this purpose, does not include work outside firms which is limited to fabrication operations in even minor areas like welding, even though the work is to one's own design. This is forbidden under aircraft production.

► **Who Subcontracts?**—The growth of subcontracting by the aircraft industry is one of the most interesting and significant developments in the area of the *Aviation Week* survey disclosure. There is no one reason for the growth and no order of importance in the several

### Subcontracting—WW II and Today

COMPANY	% OF REVENUE FROM SUBCONTRACTS	
	1940-45	1950-59
Boeing	15.0%	50.0%
Convair	10%	27.1
Cessna	10%	33
Convair	10%	33
Ford	20-30	40-50
General Dynamics	10%	10-15
Grumman	10-15	30
Hiller	10%	N/A
Lockheed	10-15	30
McDonnell	10%	30
Perry & Whitney	10%	30
Sperry	10%	30
Stearman	10%	30-35
Transoceanic	10%	30
Yanks	10%	30-35

1940-45 vs 1950-59. Total sales of all four aircraft companies in 1940-45 were \$10.5 billion. Total sales of all four aircraft companies in 1950-59 were \$10.5 billion.





THEIR BUSINESS for the small firms at the Boston show, but it may have to wait for another.

## Clinic Charts New Business Path

First joint procurement show gives a pattern, but also points a lesson for exhibitors, subcontractors.

**Boston**—The first joint Armed Forces Procurement Clinic has demonstrated once again the bitter need of a show getting together those with subcontractors to offer and those seeking subcontractors. At the same time, it showed several gaps procurement officials and participants will have to close if they hope to achieve a working relationship between contractors in a new way to help small business and broaden the procurement base.

Prime manufacturers and government officials planning future shows undoubtedly are studying those aspects of the event not concluded here and the rather poor job held by the Air Force clinics in New York and Chicago.

• **Prime beneficiary is the prime contractor, not the firm looking for subcontractors.**

• Contracts to small business do not necessarily flow in volume from such gatherings, but there have been well recognized, but unfortunate tendencies in giving preference to them. They are almost natural too to small business.

• Advisory preparation by a prime contractor in the first gathering can really benefit the client.

The show here, which originally was planned by the Air Force alone and then joined by Navy and Army, perhaps got in, in a small respects, the best of the three to be held, according to those familiar with the affairs. It did not draw as many visitors as the one at Chicago but it was better prepared in its both legal and better prepared than the one at New York. In sum, it indicated that Air Force officials and some prime contractors have studied

rig. The original intent was still there, but was subordinated. And that has been the root of any criticism the show coverage has stirred up.

Imaginative, creative, small business men thought they could have the show with signed orders in their pockets.

Subcontractors have been regarded at the clinic, and others have created difficulties from contacts made there. To date, only the New York show has resulted tangible information—145 firms have or are negotiating contracts as a result of the exhibit. Here in Boston, a dozen or so contracts actually were completed, many more reportedly were completed.

• **Exhibition Benefit**—but on the whole, the exhibitors get more immediate benefit from this clinic than those who looked at the exhibits. Charles and Shadelock—manufacturers firms just getting into aircraft manufacturing, for example, are present. They won't be ready to subcontract for months. But they gain lots of time that may be able to help when the time comes. An Aeronautical representative said: "It would take months and much traveling to round up a list that we have gotten in a few days here."

Some sponsor of the event, looking back at it, realize two other points about the job a small business can obtain from a gathering of the kind. One, the new exhibitor needs to be with the majority of the same type, the business must be available.

A New England which comprises most of the Northeast Air Procurement Clinic, for example, a series of small metal working plants. It perhaps is in the Eastern commander Col. William P. Farnsworth says, the best stronghold of the subcontractor business. The workers are highly skilled, but their plant and tools are designed for small work.

Patt & Wither Aircraft has had initial success with New England machine shops and Wright Aviations claimed it gave 50 orders at the show. But Boeing, looking for plants in the Midwest, largely failed in Wisconsin, Indiana and Indiana in New England. (However, the New England representative of a large company based in Chicago found much better luck.)

So now a New England small business departed wondering "nothing here for me." What he actually was complaining about, although he didn't know it, was that the defense program is not big enough to soak down to his level. That was shown in another lesson.

Among the New England businesses largest set by the natural strengths is jewelry manufacturing. During the last review of these firms had electronics

subcontractors and that is what they want now. Naturally, electronic subcontractors probably constituted the largest share of customers. But that customer base by no means reached the point where those we small can't continue to keep most small firms happy and busy. For one thing, too many electronic devices enter into the moving from the development to the production stage.

► **Preparation** is at the root of preparing for a show that attracts most officials and prime contractors too far to rank to measure the effectiveness of the clinic. Our example—Wright Aviations—illustrates a good case study.

As part of its self-promotion program, Wright set up a Boston office months ago. Since then, personnel in that office have been constantly keeping a card file of data on firms in New England. The file exhibits were translated into the Wright exhibits and the layout on the floor and when the visitors came, Wright's George J. Clegg and Harry L. Johnson, the two experts, what they could do and what they had come in to see. Many had already damaged subcontractors in general terms with the Wright people. The exhibit that they could give was that were being asked to make, not the clutter.

Clegg's preparation was just as thorough, but on a smaller scale and in a different vein (as noted) as much. It even had drawings and specifications and a long table with four chairs on each side. On one side of the table running across the front Clegg's file visitors represented. This was the next the small business men could talk to, and he got to the Midwest to see. The Chicago group came closest to the popular understanding of a clinic "market" as use calls of the title "doctor" on the other.

Other exhibitors had layouts similar to Clegg's. But none had built displays of products with stage lighting and working models.

Garrison, familiar with the New York and Chicago shows in the last in the Commercial Aeronautics here has an improvement. New York was the inevitable and prototype as one basis with the model which he and others as an experiment decided to add. Moreover, he explained, there were no tables in a room in the offices of the procurement district office.

In Chicago, the Air Force took over about \$30,000 worth of the Navy's Park and, at a rate per sq. ft., "the audience took over." The exhibitors were eying, but not a definitive as at the Berlin show where the \$70,000 sq. ft. of the center was laid out for a best net show.



RESEARCH PUNCH in missile work is given at Wallops Island by launching of craft in delta mode (left) and use of ramjet engines such as one on air sled.



## Latest Missile Work Revealed

NACA show at Wallops Island gives glimpse of push button research on piloted supersonic flight.

Wallops Island, Va.—National Advisory Committee for Aeronautics has started here the first of many major tests on the facilities a research flight test base to give the nation's first a bold look and demonstration of aircrafts at the 10,000-foot installation.

Here, on a flat, open strip of scrubbed beach, 70 miles northeast of Langley AFB, NACA engineers are testing unison to problems sheet boundary layer designs where the speed of sound. The fans can be varied only in small heat, horsepower at constant speed. The unsmoothed airflow has a maximum within 25 miles of the installation.

► **Model Tests**—NACA uses the facility as an open-sided test facility for aircraft research. The aircraft are built and instrumented at its Langley laboratory. The models are powered by solar energy and are equipped with numerous shortwave devices, radio receivers and transmitters, instruments, as well as cameras to record research data.

Research is aimed at lift, drag, air loads, control effectiveness, damping in roll, lateral stability, flutter, free flying, boundary layer phenomena, wind performance, sonic edges, propeller noise, and aerodynamic heating devices to size fractions at speeds from 15 to 40 m.p.h. per sec. in order to obtain results.

Next test model the not possible one specific aircraft, although complete model design of test vehicles is the Douglas D-555 II, the Republic XP-51 and often have provided technical assistance to the researchers during flight tests.

► **Explosives**—In test tests, however, a single rocket fuselage platform equipped with wings, rudder or tail fin

days are being fit along performance stages. These models cost from \$100 to \$1,000, have an eight hr span between flights and can be used until they reach operating speed with the nose. NACA says the models are disposable and are efficient in order to recover them.

In many tests the research model is down in the form of a two stage rocket. A booster rocket is used to give fast, rapid ascent, driving the model up to about 750 mph. Just after the booster power is expended, a delayed fuse ignites a second rocket charge, and the model streaks away from the parent booster to attain a top velocity usually in the neighborhood of 12,000 mph. At least one model 15,000 mph, 30,000 ft. is the most common in these tests, although some models are flown as high as 100,000 ft.

So rapid is the completion of each test flight that it is difficult for the layman to comprehend the vast array of data obtained. Preparation for the flight is a routine to ensure success of flight and accuracy of test. The actual flying and compilation of data for research is conducted and governed by electronic systems.

About half a minute before actual start of a sound test, when the check panel goes to a position which starts a series of relays and switches controlling the electronic equipment which include parking, trim, and turn-on power of the aircraft. All of the sounding and electronic equipment is housed in a heavy-gauge enclosure laboratory near the launching site.

► **Pilotless Missions**—In flight, the model under test may be put through a series of predetermined and set maneuvers involving a wide range of



**Here is →**

**HIGH-SPEED HISTORY**

*Western Gear Works*

**16 YEARS LATER**

*Same engineers, same engineers—only one of the newest Pacific-Western high-speed lathes, a smooth, efficient design—and there all. Apparently that speed increase was built in.*

*This photo-illustration was made 16 years ago to show the job offered—operating a high-speed lathe. For second details, Pacific-Western high-speed ones have turned around 16 years ago to make new—new operation requirements for reliable, new—new operation.*

**Comments for the Aircraft Industry**

For high-speed units, accessories, drives, starters, speed parts and assemblies, precision-quality gaging, or any other need product, take advantage of the experience (more than fifty years) and facilities (four manufacturing plants) of the Pacific-Western organization. Your answer on problems involving aviation industry gaging, about your supply to our Lynwood, California, plant.

**WESTERN GEAR WORKS**

Manufacturers of PRECISION HIGH-SPEED

High-Speed  
Drives  
Starters  
Speed Parts  
Assemblies  
Precision Quality  
Gaging  
Portion  
Manufacturing  
Plants

Plants • 427 Main Ave. S., Seattle 4, Wash.  
1800 E. Imperial Highway, Lakewood, Colo. 80228  
117 W. Polk St., Chicago 1, Ill.  
Engineering & Research Dept., Los Angeles, Calif.

Engineering Dept., 100 S.E. 1st St., P.O. Box 1000, Portland, Oregon 97204  
Engineering & Research Lab., Los Angeles, Calif.

Atlanta

8-2

# AERONAUTICAL ENGINEERING

## The Atom—Power for Flight

# Nuclear Reactor: Its Design

In February of this year came the announcement that several proposals by nuclear energy theorists were feasible. That summer, provided the reactor industry with a new world full of possibilities and problems.

Since February, American Work has been gathering material to go along with this new source of power. The result is this series of articles.

Last week, the first installment of four reported on rest thinking about atomic structure and the binding energy holding atoms together. This energy is released by fission—a collision between a free neutron and an atomic nucleus. The binding energy requires a kinetic energy of fission products; successive collisions convert the kinetic energy to heat.

This week's installation shows how the heat obtained by fission of Uranium 235 is converted into power.

By David A. Anderson

The general design specification for a reactor—or any other—powerplant can be reduced to a single sentence:

- The engine must produce, under safe and controllable conditions, a useful amount of energy which can be handled by normal machinery.

That's the general idea, only in a detailed spec lie the difficulties—and the unique problems—of the nuclear engine.

► **Fuel and Fission**—The source of the energy output of any engine is locked within the fuel processed by the engine. In simple combustion, the energy output, only a fraction of the possible total, comes from thermal reactions involving only outer electrons of the atoms.

For the more sophisticated combustion process called fission, the energy is locked within the nucleus of the fuel atom, and that nucleus must undergo fission to release the energy.

So the first qualification of the fuel for a nuclear reactor is that it be able to undergo fission with some ease. A second consideration would be the availability of the fuel and as with that would be the purity of the fuel so it occurs in nature, the mining costs, processing costs and such. It would be best to have a fuel which occurs in such ample form as to keep processing or refining costs to a minimum.

The only known natural material which fits these requirements is uranium. Contrary to popular suggestion, the metal is fairly abundant among the materials which make up the earth's crust. It occurs at the rate of about four cubic feet in a million.

However, the uranium in nature is widely scattered deposits, and not very rich ones, either. Furthermore,

natural uranium contains only 0.7 percent of the combustible isotope, U235. The remainder of the uranium is U238, with a trace of U234.

So for the moment, let's assume that the fuel for the nuclear reactor is U235 as it is found in natural uranium.

► **Fission Reactions**—The key to the energy structure in the nucleus is a neutron, the particle which strikes the door and releases the energy is called fission.

In fission, a neutron penetrates the nucleus of one atom of U235. Fission occurs, fission products are formed, and two or three or more neutrons are freed. The total mass of neutrons plus fission products is less than the original mass of the reactor atom, the difference has been transformed into energy.

This is in the form of kinetic energy of the fission products, blazed away from the nuclear explosion at the rate of 22 million rph. Collisions of fission products with other particles convert the kinetic energy into heat. And this heat is the source of power which we finally get out of the nuclear reactor.

► **Nestless Supply**—In order to maintain the reactor, there must be a continuing supply of free neutrons. The available free neutrons in the system can have one of three fates. They can escape completely, be captured without fission, or be captured and cause fission.

The proportionality between the first two and the third defines the multiplication factor of the system.

In discussion of nuclear power production, the term capture cross-section will appear frequently. In a way, the cross-section is a measure of the probability of a collision between a neutron and an atomic nucleus. It is a measure of the number of hits experienced by particles bombarding a given target. If the cross-section is high, the probability of collision is also, and if it is low, these hits become a lot.

With due attention out of the way, we can go on to the general scheme of a nuclear reactor for power.

► **Roughly, This Way**—Most consideration of the nuclear reactor start by naming the fuel (uranium) is distributed in lumps through a mass of material which has a low absorption of neutrons—a low cross-section.

The binding material is called a moderator, and its purpose is to slow down neutrons to a speed which gives them about the same average kinetic energy as that carried by the atoms of the medium in which the neutron is moving around. Such slowed-down neutrons are called thermal neutrons, since of course by thermal, or slow, neutrons was the first and is the most important form of nuclear fission. U235, for example, is easily forced to fission by slow neutrons. And slow neutrons

# FOR THE LATEST IN HEAT TRANSFER

*From*

- ✓ AIR TO AIR
- ✓ GASTO AIR
- ✓ OIL TO AIR
- ✓ OIL TO FUEL

*Specify*  
**YOUNG**

Keeping ahead of today's ever-changing picture, Young Aircraft Heat Transfer Service offers you proven engineering background, skilled research laboratories, modern test facilities, and the latest in manufacturing experience and techniques. On heat transfer requirements, you'll find it pays to check with Young before you decide.

## YOUNG

Young Aircraft Heat Transfer Service  
Division of Young Industries, Inc.  
175 E. 12th Street, New York, N.Y. 10003  
Phone: 212-986-1100

YOUNG RADIATOR COMPANY  
100 South Main Street, Salt Lake City, Utah 84111  
Phone: 801-533-1772

There are other processes to place cooler water.

The evaporation generally recommended is a property of high purity. Like ammonia, heat is placed in a bath, system being at least other than in a finely divided dispersion. This is partly because cooling in heating (which will be considered later) and partly because it increases the overall efficiency of the reactor. In practice a slug of ammonia results in less non-boiling capture of steam than does the liquid-particle method.

The shape of the graphite-moderated lattice has bearing on the number of neutrons which escape from the system, or which are made available to fission reactions. The number emerging is a function of the neutron flux and of the reactor, the number captured being a function of the volume. Obviously, the way to keep captures high and energy losses low is to have a favorable ratio of volume to surface area. The granular fuel with the highest volume-to-surface ratio is a sphere.

**Reactor.** Thus Backusberg is another step that can be taken to decrease the number of neutrons leaving the reactor is to use a spherical core. A spherical core in beryllium oxide needs little moderation, and however it captures back into the interior of the reactor.

The simplest method of controlling the reactor is to control the ratio of moderator, and to lower the self-heating factor of the system exactly at unity. Theoretically, this could be done by holding the entire reactor exactly at critical temperature; this would be a task which would demand perfect knowledge of the properties of every piece of material that comprises the reactor, and complete knowledge of the chemical composition of the pieces and other impossible data. So rather than attempt the impossible, extra control materials are used in conjunction with a pair of safety rods.

Some reactors work with a high capture cross-section for moderator and fast the control rods. These would be inserted into the reactor, and by being withdrawn or inserted, would control the absorption rate of neutrons by the reactor and moderator and thus change the level of reactor production of heat energy.

**Schematics.** Besides these are the steps in first consideration of a typical reactor, based only on the problem of making a controllable amount of heat energy available.

Following up these steps, the nuclear reactor is a system of loops of various components. These components, working together in a positive feedback, provide the energy and heat the system to its nuclear shutdown.

Energy released is in the form of kinetic energy of the fission products.

This energy is disrupted by collisions, and the temperature of the reactor rises. The heat is the useful output of the reactor.

But still, the heat is of no use unless there is a large boiler to heat water or to heat a gas, either the steam or the hot gas could be run through a turbine, for example, to produce power. This could be done in a reactor by allowing water to flow through the lattice, picking up heat as it went, and at some point flowing into steam.

Unfortunately, it isn't that simple. The water would pick up heat all right, but it would also pick up the radioactive fission products and become contaminated. Such a powerplant, because of radiation dangers, could never be built by humans—except at least long after the last possible nuclear war.

**Site Power.** So for safety, the first consideration in the estimation of the heat output of a nuclear reactor is to be able to transfer the heat to some medium without the presence of radioactive activity. This leads us to intermediate heat transfer fluid. And it would have to be mixed in a circulating system, along in the reactor and one side of a heat exchanger. The heat would be transferred through the heat exchanger and into a cooling fluid. The vapor zone of the working fluid would then be used for running a conventional steam turbine.

And of course, the entire reactor is shielded to protect personnel.

That's the complete if very rough sketch-story of the nuclear power plant.

All that remains is to have the engineer fill in the details.

And that is not simple. It is the study of just these details that has taken so much of the money and time that has been spent on nuclear energy during the past decade.

**Materials.** First among the detailed questions is the selection of materials for reactor and components of the system. This presents many unique problems.

**Temperature.** In order to get high overall efficiency of any heat engine, the final temperature of the working medium coming out of the engine must also be high. This has been emphasized by the jet engine field by the quest for new, high temperatures materials, but in atomic power fields the materials search has hardly been started.

**Structural description.** It is entirely possible that the breakdown of materials by high-energy particles, such as neutrons, might disrupt atomic structures from their crystalline lattice. Deployment of strain can cause certain changes in mechanical properties of materials. As one example, the char-

## We can give you a dozen reasons why **TIMKEN®** forging steels are best for you!

1. They give you uniform forgeability.
2. They give you uniform machinability.
3. They give you uniform response to heat treatment.
4. They give you uniform physical properties.
5. They give you uniform surface and internal qualities.
6. You get analyses "tailor-made" to your specifications.
7. Fewer shop practice changes are required.
8. You get fewer delays in production.
9. You have fewer rejects.
10. Timken steels' quality is precisely controlled at every production step.
11. Timken steels are made by the leader in alloy steel research.
12. Timken steels are backed by years of experience in alloy steel production.

Taken together, these 12 big Timken® steel advantages add up to what you want most—better finished products at lower cost.

Because Timken forging steels are uniform from bar to bar, from heat to heat, you can depend on uniform finished products every time. To assure this uniformity, every little move in the mill devotes his full time to careful inspection!

An "on-the-job" analysis by our Technical Staff can show you how you can improve the quality of your product, reduce production costs, or both. There's no obligation or charge for this helpful service. And for authenticating information on forging the 67 Timken analyses, write on your letterhead for the 112-page book, "Evaluating the Forgeability of Steel". The Timken Roller Bearing Company, Steel and Tube Division, Canton 6, Ohio. Cable address: "TIMRESCO".

TRAIL AHEAD—THROUGH EXPERIENCE AND RESEARCH



Available in sizes 1/2" through 4" in solid round, forged pipe and forged seamless tubes. Standard properties and maximum tensile strength and yield strength are listed elsewhere under heading.

# Fastener Problem of the Month

MAY, 1961



he's depending on Teamwork



SERVING THE NATION IN AVIATION

*Air Associates*

INCORPORATED  
TETERBROOK, NEW JERSEY

tical resistance, elasticity and heat conduction of graphite all change when exposed to solution. To check on these problems, a special material testing center has been designed by the Oak Ridge and Argonne National Laboratories.

• **Nestor absorption.** Any material used to surround the nuclear mass of a reactor must have a low capture cross section for neutrons.

None of the usual engineering materials meets all of these requirements. Aluminium, beryllium, molybdenum, tungsten, and some marcasite, but only where temperatures can be kept at a low level. Ceramics have also been investigated.

• **Working Medium.** The heat transfer fluid selected for the reactor must withstand high temperatures and neutron bombardment, and have a low capture cross-section for neutrons. There are, of course, in addition to the ability to transfer heat effectively and the required possession of a high boiling point.

It is hard to say that any one of these properties is more important or a design criterion than any other. But surely one of the most important is the extent to which the heat transfer medium will absorb the heat produced by the source of the neutrons. This could mean that most of the power-generating equipment could also become radioactive, and there would be danger to operating personnel.

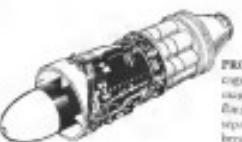
Supposed working fluids have an elated water under pressure, helium gas (which has about twice capture cross-section), sodium lead and molten cadmium. Mercury, which has been used for power production in mercury boilers and vapor turbines, has too high a neutron cross-section. Molten sodium, used in aircraft engine valves as a coolant, is not too desirable from the stand point of handling characteristics. And again liquids incapable of high gear pressures, to say nothing of what could happen to them under neutron bombardment.

• **Art Handling.** One of the structural problems which will involve some ingenuity worthy of Rube Goldberg will be the striking and absorbing gear.

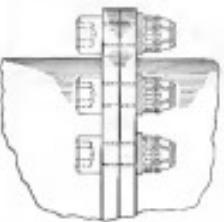
The safety feature product we need from absorbers. If not reusable, they can put out the atomic fire by absorbing enough neutrons to stop the chain reaction.

These ideas are further mixed with the remaining session. The lump has to be replaced at the available cost of 12 degrees.

The sub-assembly must be removed from the reactor and treated to separate out the uranium for re-use in fuel. But the high level of radioactivity of the nuclear waste that the reactor uses for power, all handling, and the separation plant must be entirely non-



**PROBLEM** In the design stage of engines, until recently, presented a major fastening problem. Whenever flanges were used to join plates, high separating forces induced excessive bending moments which had to be overcome by the threads in the bolts. The problem consisted of placing bolts such that flange flanges close to the plates to decrease the moment arm which produces load on the bolt. At the same time adequate clearance was required between bolt and flange for separating the part.



**SOLUTION** To meet these demands without sacrificing strength, ESSNA engineers designed two 12-point hex nuts, type ZP-B for temperatures up to 550° F. and type ZP-C for temperatures up to 1200° F. These self-locking fasteners feature internally assist or self-tightening, prevent this in nut holes with a minimum clamping requirement for reclocking.

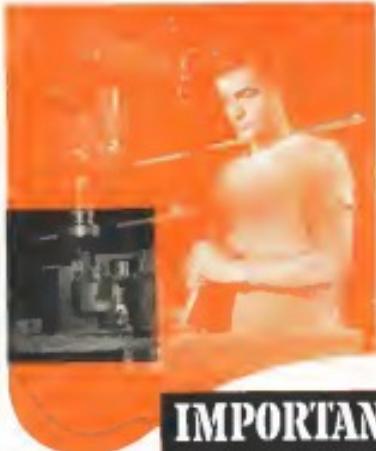


ESSNA TYPE ZP-B



ESSNA TYPE ZP-C

**THIS APPLICATION** can be similar to a problem that will crop up across the board in the next half decade. You will do well to learn the facts on these ESSNA fasteners. For information on these nuts, or for a free AN/ESSNA catalog sheet, write to ESSNA Nut Corporation of America, 2310 Vanderbilt Road, Union, N.J.



## IMPORTANT precision production

For more than 35 years The Pierce Governor Company, Inc. of Anderson, Indiana, has excelled in the design, engineering, and production of important parts for the Automotive and Aircraft industries. Today's production facilities:

### Pierce Automatic Clutches

Complete line of automatic engagement clutches for the automotive industry—original equipment and replacement parts.

### Pierce Pierce Governors

Pierce semi-liquid mechanical and hydro-mechanical governors for gas, gasoline and Diesel engines—automotive and industrial.

### Aircraft Engine Controls

Design and manufacture of precision hydraulic and mechanical fuel control systems for liquid-fuel aircraft engines.

### Hydraulic Transmission Controls

Manufacture of sensing mechanisms for hydraulic transmission

See Pierce's precision engineering products and manufacturing facilities in our page *Product Write*.

**The Pierce Governor Co., Inc.**  
Anderson, Indiana

**PIERCE**

must be strictly controlled. There would apparently be advantages in having storage and heating a continuous process, but for the moment, the procedure is to burn the uranium fuel in aluminum. The packaging does not seem to be much trouble.

**Shielding Problems.**—The fission process is accompanied always by emission of a variety of radiation and particles which are, in effecting generation, gradually fatal to man. The radiation which is most important, however, is gamma radiation applied to aluminum and particle skins made up of alpha and beta particles, gamma rays and neutrons.

The most easily stopped are alpha and beta particles. Thin layers of aluminum and plastics (Lorite or glass) can be used as shielding material.

Neutrons and gamma rays are something else. At this time there is no way to stop them from being emitted, the fission process releases neutrons, and gamma rays come from the fission products.

Neutrons are best absorbed by fast fissioning them speed. The best absorber for slowing down neutrons is an element such as boron—boron—hydrogen, for instance. But boron—which is the most common material containing hydrogen—has disadvantages in a shielding barge.

In the search for other shielding media, concrete has been widely accepted. This is because it contains large amounts of water, which form a coolant, and boron, if it is readily available and easy to control.

**Concrete Insulation.**—But concrete alone is not sufficient. Concrete may be produced which does not absorb as rapidly by the hydrogen as it does by boron, so it would seem as if it were better. But none has been found suitable to shield against gamma rays, and so the concrete should be made up of a special cement which contains magnetite or hematite (iron) ore. Thus, the concrete should provide against both gamma rays and neutron penetrations.

Shielding research stops at the reactor stage. The hot-fission medium becomes radioactive by contamination from the reactor, and in turn can contaminate in the materials of the heat exchanger, for example. So it would seem that shielding must enclose the first cycle of the heat transfer process.

**Control Problems.**—The fundamental approach to control of a nuclear reactor has already been described, that is, solving variation at a desired rate is not exactly easy.

Generally it is assumed that rods of a material—cadmium is one example—are slid in and out of position in the reactor sphere, thus increasing and decreasing

neutron flux rate of neutron release. These rods are designed so that they penetrate about halfway into the pile when the reactor is working at a multiplication factor of one. To stop the reactor, the rods are moved out, the amount of neutron increase and the power level increases. To close the fissile, the reverse procedure is used.

But such a control system is not necessarily stable. Control rods are not analogous to thermostats, because they control only the rate of change of power, and not the power level itself. In order to maintain the multiplication factor at one, the control system will have to be balanced with a precision not practical. In practice, the power of the reactor would be always decreasing or increasing.

Fortunately, there is a fast big buck that sets the quota. Some neutrons are delayed in the fission process—that is, they are released at some finite time after fission has taken place—and therefore are not instantly available to increase power. It is at this time delay which makes control, after a lagging system of control, possible.

**Other Feats.**—At the beginning of the section, it was surmised that the fuel for the reactor could be natural uranium, which is 0.7% of the fissile U235. This assumption was made because uranium does occur in nature and its U235 content is easily fusible.

Natural uranium can be enriched by processes to remove the U238, that is, expensive, but very proveable where cost is not required to be competitive. The advantage is one of lowered fuel handling.

As a matter of incidental interest, there is a modified fusion process which takes place in the chain reaction of uranium. Some slow neutrons will penetrate the U238 and form a new isotope, U235. This isotope is radioactive and can be used for generating heat, because it undergoes beta decay ( $\beta^-$ ). This is bare undergoes fission裂變 by emitting another beta particle and becomes plutonium ( $Pu-94$ ). The plutonium that formed is fissile for either slow or fast neutrons, and can be used as another atomic fuel.

Theoretical and laboratory studies have shown that there is a chance of producing another fissile material by the moderation of thorium ( $Tl-232$ ) with heat nuclei to those in the U238 to Pu239 process.

It appears that the designer of a nuclear reactor should choose his fuel based upon U235, U238, Pu-239 and Th-232.

**Radiator Choice.**—Another heat design choice lies in the nuclear engine. Radiation can be made to work using heat, intermediate or slow neutrons. They can be made in weak or low, intensities

## ENGINEERS' NOTEBOOK



V-Band  
Coupling  
Simplifies  
Hot Air Valve  
Installation on  
Lockheed F-94

Electrically actuated hot air valves used on the engine-driven Marman V-Band Coupling are well worth the high maintenance and programming costs involved in Marman V-Band Couplings. Their lightweight, compact, low-cost maintenance prevents at high speeds, temperatures of 600° F. As the name says—a valve which is durable, reliable and economical—serves.

### High Strength Connections for Jet Aircraft Fuel Filter

Marman V-Band Couplings are also used to connect fuel lines to aircraft fuel tanks. Fuel tanks on the Lockheed F-94 and T-33 aircrafts, tested at 10,000 ft., show decreased vibration and noise.

Marman V-Band Couplings provide a positive seal under flanged joints. Standard types available for wide range of temperatures, pressures and vibration requirements.

### Save Cost and Design Time with Marman Standard Clamps for Special Applications



FOR INFORMATION WRITE MAY 24-64  
**MARMAN**  
PRODUCTS CO., INC.  
140 WEST FLORENCE AVENUE  
BELLEVUE, CALIFORNIA

# SHERIDAN PRESSES for STRETCH FORMING and BLANKING

**SHERIDAN** metal stretching, forming and blanking presses—successfully used by most major aircraft manufacturers in the World War II production programs—ONCE AGAIN are solving many tough metal fabricating problems.

TODAY, more and more manufacturers are relying on the experienced engineering, advanced design, and superior quality which result from over a century of **SHERIDAN** service to industry.

Our Engineering Department will be glad to assist you in any problem without obligation.

The **SHERIDAN** 1000 high speed **SHF** hot forming press, shown at left, has a 100-ton capacity, 100-ton die set, 48" x 48", 72" stroke, with power control, independently driven main head and shear system.

Other sizes from 31" x 31" to 48" x 60" powerfully ideal for blanking sheet metal.

**SHERIDAN** metal stretch presses, produced in sizes for all aircraft requirements and resulting in economy from 40 to 200 tons, are reducing production costs and saving time and labor everywhere.



T.W.C.B.  
**SHERIDAN**

CO. has been speeding up  
production lines for  
**115 YEARS**

125 Lafayette St., New York 13  
400 W. Jackson Blvd., Chicago 6, Ill.  
1000 Forest St., Detroit 17, Mich.  
1000 University Ave., Seattle, Wash.

at high temperatures, with a variety of electrodes and with a variety of heat-treat materials.

Fuel cells can make for a smaller reactor, and therefore less amount of heat of reaction. But a fast neutron reactor is not controlled easily, because the neutron fluxes are normally considerably higher, diffusion is slow—keep a small capture cross-section for high energy neutrons.

Show cautious make for easy control of the reactor. The use of fissile plutonium may be the answer to the reactor's needs, but the overall size will be greater because of the introduction of the moderator.

Summing Up—These, then, are the general aspects of nuclear reactor designs as they are currently told. Once more, putting the power plant in a typical aircraft program (that can fail) will be a spherical lattice of lumped masses, possibly encased in aluminum, and distributed through a graphite moderator. An outer shield of an iron-concrete mix guards against radiation dangers. Through this shield passes radiation control rods, recessed into the reactor core.

Inside the reactor are tubes carrying molten lead which remove the heat from the reactor. The molten lead is circulated through a heat exchanger combining with the working fluid. The heat raises the temperature of the water to boiling and steam results. This steam is then taken from a standard steam turbine connected to a generator. The resultant output is electric power.

That is the kind of an atomic power plant which might handle electrical power in a car, replacing oil or coal-fired boiler systems. Weight and volume are not critical design criteria, radioactivity dangers are perhaps the most stringent requirement.

All that is background to manufacturing and assembling—and perhaps adding—the problem of developing a nuclear reactor for aircraft purposes.

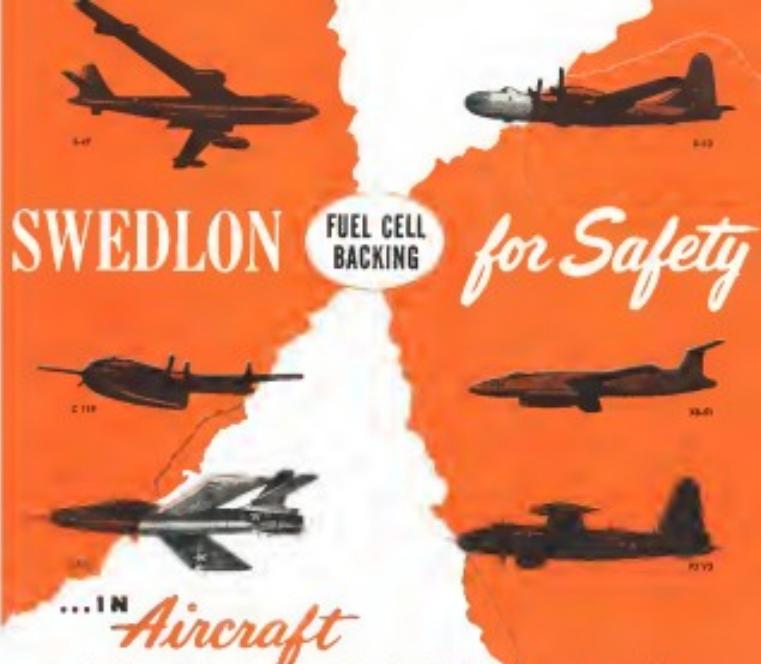
(Next Week: The engine—readies for flight.)

## Track Time Cut

A new production scheme at Boeing Airplane Co. has cut 75 percent loss in the time formerly required for fabricating train tracks for landing strips on the B-52 Strategic.

Previous method was to make these tracks from 75 50' extrusions with a hydraulically controlled shears, which goes down rapidly, presumably, but requires 4 hr. for the job.

In the new procedure, the raw extrusion is machined on a Facebox mill, then sheared and bent in a Hefford press. Time consumed per track is 20 min., giving 12 miles in 4 hr.



The safety of the splendid new addition to the flying fleets of the U. S. Air Forces and Navy is further safeguarded by **SWEDLOW** fuel cell backing—the improved plastic backing for self-sealing fuel cells. It not only measures up fully to A.A.F. Spec. 12042, Types I and II, and Navy Spec. M-717, but adds a further safety factor in **SWEDLOW** vigilance in inspection and the high manufacturing standards apparent in all **SWEDLOW** laminates.

Two plants in California and the centrally located plant in Ohio are now at the service of the aircraft industry, with duplicated facilities and tooling as a precautionary measure for any emergency.



We shall be glad to assign a staff engineer to work with you in solving problems in plastics connected with new developments in the industry.

In addition to **SWEDLOW**, we specialize in transparent acrylic applications for the aircraft industry.





## DROP TANKS Always DROP

when released by  
**WIGGINS** breakaway couplings

Airlift decisions may be translated into instant action without fear of failure. **WIGGINS** couplings insure positive sealing under all pressure ranges and in all vibration conditions.

**Breakaway** Right—Cross section of Wiggin's breakaway coupling model 4000. Models 4000, 4000-A, 4000-B, 4000-C and 4000-D available in diameters up to 10 inches. In shapes to meet specific design requirements.

Get Wiggin's engineers apply their experience to your requirements.

Brassiere Materials

## AIR ASSOCIATES

# Wiggins

TEL 219-0000—114-122 2nd Ave. Inc., Hoboken, N.J.

CHICAGO—212 West 45th Street

DALLAS—2014 Lemmon Drive

GLENDALE—1014 North 1st Street

BRAZOS—P.O. Box 1015, Dallas, Texas

E. B. Wiggins & Sons, Inc., 1945 S. Alvarado St., Los Angeles 22, Calif.

Manufactured by



## How Critical Metals Problems are Licked

The partnership between the jet engine and its combustible anomalous metals is being dissolved.

For the jet, it will be dissolved as usual, but with new metal combustibles so that it can problems with associated efficiency, strength, emergency reliability of the accelerating valiantous progress.

Already warned by the known learned from World War II, the Materials Board not only is stockpiling reported materials that can be in short supply, and developing elements depositing not considered practicable for normal commercial aviation, but it is going to the heart of the problem to eliminate, where possible, the need for strategic materials.

**Jet Picture.** Through the Air Force and the Navy, it has asked design engineers to redesign their products to what can be done and can without substantial performance efficiency.

This is where the jet may come in, for in its overall development history it took a high share of critical metals. And these are not liable to support the shift to high-gear non-prolific production.

**P&WA. Toolkit.** Problems—What United Aircraft Corp.'s Pratt & Whitney Aircraft division has accomplished and is now doing to link the critical metals problem it mounted in an article just published in the company's *See It Magazine*.

After years of extensive research by a group of development engineers headed by chief engineer John E. Smith, a materials group headed by John Morris and Ronald H. Thompson, P&WA has "devised" a full Turbo-Wrap to the extent that the metal matrix of their jet is now being influenced mostly by material that is available in North and South America, with imports from Europe, Asia and Africa eliminated.

**J-48.** For Example—P&WA says that J-48 uses less critical material per pound of thrust than any other American producer, engineers and most importers with an interest in the jet's performance and durability.

Use of critical cobalt and tungsten, normally incorporated in alloying elements in the jet's heat-resistant metals, has been cut to the bone. P&WA reports that "for all practical purposes," cobalt has been eliminated from the J-48 and tungsten and cobalt reduced to only a small fraction of a pound per engine.

Role of cobalt in cobaltium is reported to be Asian's Nigeria, cobalt comes from Nigeria and the Congo, and there are some deposits in Idaho, and

## HERE'S EXTRA VERSATILITY! Meet more stretch-wrap forming problems with this new

### HUFFORD Semi-Automatic MODEL A-12



#### SHIPPING SPECIFICATIONS

##### MODEL A-12

Height of 5' 6" above floor

Width of 10' 6" across top

Depth of 10' 6" side to side

Weight of 10,000 lbs.

Max. Tension (at Full) — 10,000 lbs. 10,000 lbs.

Max. Tension (at Full) — 10,000 lbs.

Max. Tension (at Full) — 10,000 lbs.

Max. Length of Part (at Full extended) — 28'

Max. Length of Part (at Full retracted) — 28'

Max. Weight (Gross) (at Full) — 10,000 lbs.

Max. Weight (Gross) (at Full) — 10,000 lbs.

Max. Weight (Gross) (at Full) — 10,000 lbs.

AM 10000 lbs. 10,000 lbs.

# NOW! Aircraft can be fueled up to 600 g.p.m.



New Parker 25" nozzle saves up to 80% of fueling time

For U.S.A.F., Navy and commercial fueling. Pressure drop only 7 psi at 600 g.p.m. Safety features prevent over-filling.

**Another Parker first!** The first airplane to use nozzle fueling—the Martin 202—is equipped with Parker units.

With more than 20 years experience in the manufacture of aircraft fuel system components, Parker is prepared to design fuel nozzles, receivers and actuators to meet aircraft needs for any aircraft or commercial fuel handling systems.

For complete information write:

THE PARKER APPLIANCE COMPANY  
17325 EUSTIS AVE., CLEVELAND 15, OHIO  
6907 W. CENTURY BLVD., LOS ANGELES 45, CALIF.

lagent deposits of tungsten are in the Philippines, China and North Korea, with some sources in Idaho.

We're on track to build a competitively priced aircraft material jet. The test job is to fabricate an engine material test article, working on creating strength of aircraft at output under the extremely rigorous conditions of operation.

► How PWA Does It—First, the project engineers fit the jet analysis the engine's hot section components using the critical materials, defining specific operating conditions, since each part, such as combustion liner, nozzle guide cone, turbine wheel, bucket, turbine and afterburner, poses its problem problems.

Metallurgists follow up and check the compatibility of various sub assemblies, such as heat and stress conditions to see if they will meet operational requirements, discarding those that don't measure up.

Those that show promise are taken over by engineering processes, and parts incorporating these materials are designed for fabrication. Each part again requires its own analysis with respect to processing such as casting or forging, and frequently special welding problems are involved.

If the material can't fit the manufacturing procedure for mass production, it will be discarded once though it appears promising, probably never.

PWA adds special test rigs are used to check the individual requirements of new material parts under conditions that simulate the severe conditions of actual operation. This approach saves expense and time by discarding parts that prove unsatisfactory, so sending the good to full-scale use.

One piece of test equipment is the shock test rig for evaluating nozzle guide vanes under extreme cold and rapid temperature change. These are brought to 500°F. in a few seconds, then brought down to under 100°F.

► Engine Stress—Experimental parts that survive the rigors of lab checks are installed in a full-scale engine for the most grueling test—start, running before they can be considered worthy of subassembly tests.

Other approaches are also underway to overcome the critical metal problem. PWA metallurgists are studying the revision of manufacturing procedures to eliminate waste in machining of parts.

And through design, they are attempting to lessen the deleterious effects of extreme heat. Two of the methods, among others, are being explored, air-cooled cooling and heat-resistant coatings.

This research-strength comprehensive design study for a net result of maintaining high performance and high productivity.



LOW leading speed tests of North American's F-86 Sabre has been made recently in the 40-by 80-ft. windtunnel at NACA's Ames Research Laboratory. Tests of wind on the wing leading edge simulate flow patterns.

## Sabre Lands in NACA Tunnel



OUTSIDE the test section, the F-86 lands on the ground for low-speed and takeoff test sections. Inside (left) shows aircraft close to front on an eight test section.



INSIDE the test section, the F-86 comes to rest on the wing and tail supporting arms. Studies were conducted to determine the effect of low-speed and landing conditions on the aircraft's wing leading edges.



HIGH above the ground, the F-86 brings wing into position before landing into the test section. Shows spread of air from upper boundary of test section, which weighs 50 tons each.



# *The Secret of* **DOUBLE DEPENDABILITY**



Everywhere in EASTERN AIR LINES great maintenance basic one sees concrete signs of its deep concern for safe, dependable air travel. Every operation is performed, every decision is made, with this principle in mind.

It is doubly significant, therefore, that Eastern has selected Sinclair to handle its vital lubrication needs.



**Plane Taking Its Physical.** Eastern's Miami base—one of the world's largest, most complete maintenance centers. Along over a week, every engine receives four or five major overhauls—more than standard requirements. Many of the tests and checks made are exclusive with Eastern, Inc.



**They Double Check**—for double dependability. On each major engine overhauls, Eastern engineers make just twice as many tests and checks than standard requirements. Many of the tests and checks made are exclusive with Eastern, Inc.



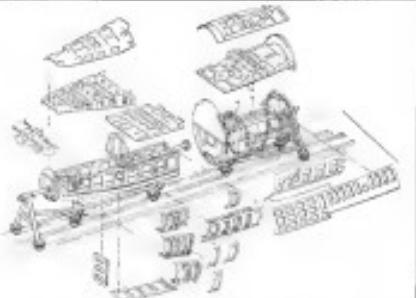
**Eastern Takes No Chances** with engine lubrication, either. Only Sinclair Aircraft Oil is used on the Great Silver Fleet. Sinclair lubricants reduce costs, provide better, more efficient engine lubrication.

**SINCLAIR**

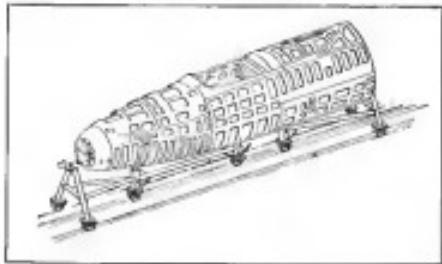
**AIRCRAFT OIL** for double dependability

AVIATION SALES, 625 FIFTH AVENUE, NEW YORK CITY

## PRODUCTION



MASTER BODY SECTION follows arrangement of major subassemblies in Republic's hole production scheme for F-44 Thunderbolt aircraft fuselage section.



COMPLETE MASTER BODY is made of individual master surfaces joined on frame.

### Plane Fabrication's Ace in Hole

German-developed mass-production technique being studied by Republic for application to Thunderjet.

By Irving Stone

Republic Aviation Corp. is probing the potential of a German developed aircraft mass production technique for application to fighter aircraft design specifically to its F-44 Thunderjet.

This fabrication system-known in the hole production method-was originated in Germany's Dornier Aircraft Co.

Fundamentally, the idea was to bring to extreme production the ease of assembly found in the machine and automotive industries, where parts are joined together by fasteners rather than by the glue or cement that joins aircraft structures to the fuselage together.

► **Master Body**-Key basic in the hole production approach was the master body-actually a model or master gage

of a particular portion (fuselage, wing, etc.) of the aircraft.

As a model, it was the initial full-scale casting of the structure and was constructed of steel, electrically welded to avoid warpage. It incorporated all details of the particular structure-holes, heads, stringers, spars, ribs, stiffeners, and the complete root hole pattern.

From the master body tools were developed-simplifying and cutting fixtures for bulkhead and rib fixings, assembly and drill jigs for bulkheads and ribs, cutting and drill jigs for stringers and skin.

These tools served, in turn, for the fabrication of the finished parts, which were located on the master body line for a final put-together process that eliminated much detail work and many "handing" operations.

In this fast assembly, the most basic, which had previously been drilled, assembled for initial alignment, were drilled to **headed locations** for accurate match-up. If drilling were necessary, it was done immediately after final line drilling.

► **System Advantages**-The hole production method, in effect a precision-drilling scheme similar to that used in miniature toy construction sets, was suitable for mass production of aircraft components, such as wings. And it offered these advantages:

- Unskilled labor could be used.
- Assembly line equipment could be of the simplest form, with no need for large jigs and fixtures.
- Considerable saving of operational time, material and floor space.
- Interchangeability of parts was achieved.

► **Former Application**-During World War II, the method was used with considerable success at the Kawasaki Aircraft Corp., Bunko-Schweid, Japan, acquired rights to the method for aviation industry in 1943. After the war, Japanese designers were so impressed by the Razem system.

A description of the hole production technique was published in 1948 by the Air Ministry's Comptendium of Industrial Planning division. This report was prepared by August Bremsig, M. Com., German-trained engineer who was then employed by AMG in its Manufacturing Methods branch, and who previously had been associated with the Messerschmitt, Heinkel and Hanauel organizations. He is now employed at Republic.

► **Thunderjet Application**-Republic is now conducting a study of the hole production technique, under Air Force contract, aimed at evaluating the method for follow-on to a present-day aircraft structure such as the aircraft fuselage section of the F-44. The study is under the overall guidance of Republic's chief tool engineer, Adolph Kastile.



### A pipe line goes submarine and Radiography proves each weld

NATURAL GAS from Texas makes its final plunge into New York City through a 4900-foot pipe line laid under the bed of the Hudson River. Each joint was welded. And with 450 lbs per cu. in. and the pressure of air and 90 feet of water outside, these welds had to be sound and set for a long life. To make sure, the contractor had radiographs made of every joint.

This is how Radiography helps do impor-

tant jobs well. It puts a valuable O. K. on welds. It helps build reputations for consistently good work.

Wouldn't you like to know how it is helping to increase business and improve production for others? You x-ray dealer will be glad to tell you. Get in touch with him.

**EASTMAN KODAK COMPANY**  
X-ray Division • Rochester 4, N. Y.

**Radiography . . .**  
another important function of photography

**New! Low Cost!**  
**OMNIHOMER**  
 for every aircraft



Narco Omnihommer VHF-1

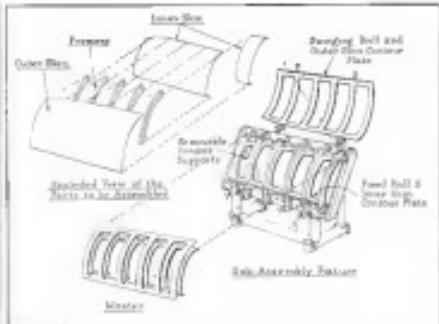
NARCO'S new Omnihommer is packaged and priced to fit the budget of all aircraft owners. Though the cost is low, it delivers NARCO precision performance.

The new Omnihommer is precision built, weighs only 8½ lbs., offers static-free 2-way VHF, course selector, full-lighting system with built-in "to-from" indicator. Small, only 5½" x 6¾" x 10¾", NARCO's Omnihommer is easy to install, since there is only one unit to mount on the instrument panel. See your nearest NARCO dealer for a demonstration.

**DELUXE**

For those who desire the ultimate in convenience, NARCO's VHF-1 omnihommer has all the above features, plus VHS 100 marker receiver, reserve, and 5-watt dual-band VHF transmission.

**narco**  
 NATIONAL AERONAUTICAL  
 CORPORATION  
 AIRLINE FINESSE  
 PROFESSION IN ELECTRONICS



REMOVABLE MASTER SECTION is used as pattern for achievable tool.

sets, and under Bringfeld's direct supervision as chief of manufacturing research and development.

Phase I of the program—an analysis of the hole production method and its adaptability to the F-84—already is completed and Republic is well on its way to a workable technique.

The 1½ portion of the F-84 features similar to the F-86, namely the integral concept of the hole production method. The parts of the Dardanelle's makeup is straightforward and conducive generally to the type of structure contemplated by that team just mentioned.

Master Body Variability—the second major section of the F-86 is not so readily adaptable to the method. A modified approach is required because of the integration of internal components such as intake ducts, ducts and outer skin.

Thus while the general application of the hole production procedure allows the master body to be constructed as a composite and much as an engine bearing or wing root—the makeup of the F-84 fuselage housing will require the construction of a number of master body sections corresponding to the structure's major subassemblies. These sections, assembled on a rigid form, would be placed as patterns so that in that integrated relationship they would constitute a single master body.

Each removable action would serve as an individual master for the creation of the production tool to build that particular major subassembly.

The optical positioner, developed by Kastelkorn and his associates at Republic's optical tooling program cen-

tred under AF Form contract (Aviation Week Dec. 11, 1950), could be used to correlate the assembly of the master body and its subassemblies.

One of the main advantages of the hole production method as applied to a structure such as the F-84 is the part protection feature afforded by the master body and its subparts. With the exception of the bearing sections into the master body, separation and disassembly is automatically ensured, whereas in the present system such an operation is not proved until the first place is built.

With Subassemblies—the breakdowns of the master body into major components would lead itself to the subassembly of these sections—possibly with attaching holes drilled, shaft size and damped, so that the press contractor could install the parts without the necessity of a final drilling (and damping) operation.

This would be a mid-and-time saving—despite from the bore hole production technique, wherein the locking holes are pre-drilled, considered, their installation on lead assembly for accurate matching.

However, this Republic plan for one tool drilling and damping represents an ideal approach that may not be able to be met in actual production.

Method Study—Under Phase II of the present, Republic is conducting a methods engineering study of the F-84 fuselage bearing sections to determine breakdown requirements necessary for applying the hole production procedure.

The approach is a seven step for inspection charts and shafts. First, operation sheets are written outlining the final assembly of the fuselage section,



## NORTH AMERICAN AVIATION'S T-28A TRAINERS

### Cool Their Oil With Feather-Weights



KEY PLANE in America's military pilot training fleet group are North American Aviation T-28s. Equipped with Wright engines having a maximum power of 1,400 h.p., these planes are equipped with Clifford Feather-Weight All-Aluminum Oil Coolers.

**CLIFFORD**

ALL-ALUMINUM OIL COOLERS  
 FOR AIRCRAFT ENGINES

HYDRAULICALLY-FORMED BELLOW  
 AND BELLOW ASSEMBLIES





## SKYDROL adds extra safety to far-reaching skyways of PAL

Treasure-Pacific Airlines who follow the "Route of the Orient Star" to Manila or Madras... to Tokyo's Kai Aire... soon will enjoy even greater safety. Philippine Air Lines has equipped certain of their Douglas DC-8's with Skydrol®. Skydrol's fire-resistant-liquefied hydrocarbon fluid, developed specifically for supersonic transports and hydrofluorocarbons of PAL's DC-8's, which now are being built.

Write for a copy of the booklet, "More Safety on the Air with Monsanto's Skydrol," which gives full details on how Skydrol can serve you. **MONSANTO**, 1000 North Dearborn Street, Chicago, Illinois 60610; 1000 Peachtree Street, Atlanta, Georgia 30309; 1000 South Dearborn Street, 7700 South Dearborn Street, St. Louis 6, Missouri.

Monsanto Co., St. Louis, Mo.

**QUICK FACTS ABOUT MONSANTO SKYDROL**

**SKYDROL** is a fire-resistant—means the anti-flammability requirements of International Maritime Specification 3150.

**SKYDROL** is a proven liquefied hydrocarbon in most aircraft areas, probably more than double that of other hydrocarbons. It lengthens the life of the hydraulic system's working parts, mitigates important savings in maintenance.

**SKYDROL** is stable at required operating temperatures and pressures.

**SKYDROL** is noncorrosive to aircraft metals and alloys.

**SKYDROL** is a versatile—does not require special handling or protective shielding.



EBERLE INSURANCE • WILKES BARRE, PENNSYLVANIA

shelves of tools are prepared and then tools are deployed.

Operation sheets are then prepared for subassemblies, with sketches to show how there fit into the final assembly layout.

Detail-part operation sheets are written in the final form of the main factoring methods study.

Attaching holes are determined by specifying where they are to be drilled in detail parts and what orientation to final assembly. Holes drilled in the latter two assembly planes will be located to those which were to be subassembled.

**Cost Checks**—To evaluate economic aspects of the hole production scheme, time study data will be collected to establish costs for comparison with those of the present fabricator prep colors.

Included in the data will be information on:

- Time required for tooling and preparation of a new assembly design.
- Production cost for F-54 forward fuselage section in quantities of 30, 15, 100 and 200.
- Floor time required to achieve these quantities.
- How model changes affect the production scheme.

### Ryan's New Lathe

Ryan Aerautical Co.'s output potential for such items as 48-in. aluminum alloy external fuel tank rings, steel cones, stiff frames and other jet engine parts will be stepped up. To prevent such a large increase from taking place,

The new 12-1/2 x 33-in., 13.6-lb. Buffet Cat Master, with a bed 24 in. higher than the standard vertical Bedcat.

The higher bed places the 60-in.-diameter turning table in an adverse position for small tailoring or counterbore work. Ryan says that reverse cutting tools 5 in. to 10 in. under 7 ft. high can be turned with ease.

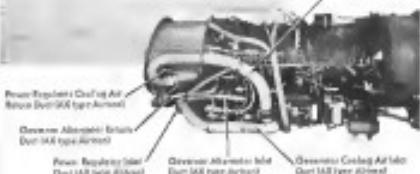
One can can operate the machine safely and efficiently, using the product gear control arm to activate subheads for hydraulically actuated gear change. The cutting speeds up to 350 rpm. or the table is clamped.

### Hawker Siddeley To Buy Tools Here

Britain is going off on the U.S. to furnish the tools to do the job.

Sir Frank Knapp, managing director of the large Hawker Siddeley Group, comprising such firms as Gloster Aircraft Engineering, Weymouth, Armstrong Siddeley, A. V. Roe, Boulton and others, recently came here in order to shop for £5-6 million worth of machine

## AIR-TRON® Fiberglass ducting used on the twin-jet DOUGLAS SKYNIGHT



Douglas engineers had unusual reasons for selecting Airtron as dispensing the ducting system for the Skynight's rear engine. Extremely light in weight, Airtron conveys the double qualities of low resistance, maximum flexibility, and the ability to withstand high pressures and extremes of temperature. Once Airtron's remarkable qualities and its resistance to fluids and chemicals make replacement a minimum. Ease of installation saves time and costs, quick disassembly feature (standard hose clamp) facilitates maintenance, and design engineers readily appreciate the advantages of ducting which actually eliminates riveting problems.

Airtron ducting is available in 120 standard types and cross-sections, offering designers a wide choice from which makes the ducting which meets exactly the particular requirement for durability, working pressure, temperature range and other characteristics. For special applications, Airtron can be designed to meet practically any specification, and it can be custom fabricated in any size or profile shape.

Versatile Airtron ducting, designed for aircraft use, manufactured to rigid U.S. civil standards, has demonstrated its advantages in nearly every U.S. commercial and military aircraft of recent design in the last 10 years.



ARMOUR OF NATIONAL RUBBER MARTING CO., INC.

### WRITE FOR CATALOG

Gives comprehensive information on all products, plus a complete listing of stock numbers and the complete list of types. Write Dept. 114.

Armed Forces Company is the oldest and world's largest manufacturer of rubber-hose products. Fiberglass ducting was one of the company's first field of plastic rubber fabrication, and a principal innovation of precision control of fiber-wound

# Like having a tool store right at your door!



Here's efficient  
tool service—  
direct to you—  
through a nearby  
**Snap-on**  
factory branch...

Ever needed tools fast? What plant hasn't? To meet just such emergencies—as well as the year-round normal tool needs of all industry—Snap-on maintains the 41 factory branch warehouses listed here. The complete Snap-on line offers more than 4,000 tools for industrial production and maintenance. Snap-on factory branches make them quickly available to factories and shops everywhere. Snap-on branches are staffed with tool specialists experienced in the needs of industry. A phone call brings Snap-on service right to your door...try it! For latest Snap-on Industrial and General Catalog, write—

**SNAP-ON TOOLS CORPORATION**, 8000 38th Ave., Kenosha, Wis.



A complete national  
tool service  
....Engineering  
....Manufacture  
....Distribution

## SNAP-ON SERVICE INDUSTRY EVERWHERE THREE-DIMENSIONAL FACTORY BRANCHES/WAREHOUSES

ALBANY 5-44 P., 500 Clinton Ave.  
ALBION 2-3000, 100 W. Main St., N. Y.  
BALTIMORE 3-18-18, 100 W. 41st St.  
BOSTON 25-5444, 94-96 Bowditch St.  
BROOKLYN 21-5400, 1000 Bedford Ave.  
BURLINGTON 2-3000, 100 W. Market St.  
CHARLOTTE 4-1425, 915 S. Tryon St.  
CHICAGO 18-5222, 1001 Milwaukee St.  
CLIFTON 2-3000, 100 W. Main St., Clifton Park  
DALLAS 7-3000, 1001 Commerce St.  
DETROIT 1-2000, 900 Cass Ave.  
EDMONTON 2-4444, 100 W. 10th St.  
FARIBOR 1-5444, 401 H. St. Ave.  
HOUSTON 1-7444, 1010 Lubbock St.  
INDIANAPOLIS 2-3000, 100 First Wayne Ave.  
JACKSONVILLE 2-3000, 100 W. Main St.  
KANSAS CITY 2-3000, 1001 Main St.  
LONDON, ONTARIO, 715 Mc. Owen Ave.  
LOS ANGELES 4-1425, 100 W. 4th St.  
MIAMI 2-3000, 100 W. 10th St.  
MINNEAPOLIS 2-3000, 100 W. 10th St.  
MONTRÉAL 4-11-11, 1000 Jean Talon Lt. West  
NEWARK 6-11-11, 1012 Springfield Ave.  
NEW YORK 1-3000, 100 W. 30th St.  
NEW YORK 11-3474, 1011 Lexington Ave.  
OKLAHOMA CITY 2-3000, 1001 N. Harvey St.  
OMAHA 4-1425, 100 W. 17th St.  
PINE RIDGE 2-3000, 100 W. 17th St.  
PITTSBURGH 2-3000, 100 W. 17th St.  
PORTLAND 2-3000, 100 W. 17th St.  
SEATTLE 2-3000, 100 W. 17th St.  
ST. LOUIS 3-5444, 1000 Washington Blvd.  
SPRINGFIELD 3-1425, 2001 Brattle St.  
TULSA 2-3000, 100 W. 17th St.  
TUCSON 2-3000, 100 W. 17th St.  
VANCOUVER 2-3000, 1000 Burr St.  
WINNIPEG, MANITOBA, 800 Cass St.

## Easy Countersinking

The job of countersinking holes on Boeing Airplane Co.'s B-47 wing has been radically simplified.

Precisely, fastest time for counter sinking a 1-in. hole in 75ST sheet with the best and available was 35 min. And the workmen had to expand considerable energy, having the tool endorse against the sheet. Optimum torque was high and constant, had to be observed during the shift.

A "one-man-tool," developed by James L. Hill and Gordon L. Spragg of Boeing's Wichita tool design group, cuts the countersinking time in the heavy gauge due to 20-40 sec., with no little effort that the operator can go the full day without fatigue. Counter sleeves for the same 15,000 close-tolerance holes in the wing is another dividend.

The countermach tool—a portable, self-starting, air-driven device—will be manufactured and sold under license by Bentley Tools Corp., Dryden

tools to enable the firm's engineers to keep up their military output. These are believed to be only immediate needs. See Forni stopped briefly in New York, then went to Detroit to assume the field.

Shortage of skilled British labor makes it necessary to get considerable training for quantity production. The Hawker Siddeley Group now employs some 55,000, and the payroll is being stepped up to 75,000 to cope with increased schedules. Avro Canada alone is doubling its employees to 11,000, and the aircraft industry is coming from Britain to help in production of the CF-105 all-weather fighter.

In addition to the airframe and engine plants mentioned previously the group also includes A. W. Hawley Ltd., currently engaged in prefabricated house construction, and Hugh Dury & Sons, Ltd., a big British metals fabricator.



AIRPORT WEEK, May 28, 1951



## Another PESCO FIRST...the Unloading Gear Pump ...flies with SAAB at transonic speeds

Lighter weight . . . longer service life . . . lower maintenance expenses . . . smaller initial cost . . . four good reasons why Pesco's new unloading gear-type hydraulic pump is rapidly replacing conventional variable volume pumps on aircraft . . . particularly jets.

Among the first to take advantage of the many benefits of Pesco's latest contribution to more efficient, more dependable aircraft operation is the famous Swedish SAAB Aircraft Company. Its new SAAB-29, designed to fly speeds up to the transonic speed range, depends on the Pesco Unloading Gear Pump for all hydraulic operations involving landing gear, wing flaps, heading operations, etc.

Always alert to the demands of aircraft makers for reduction in weight, elimination of service and maintenance problems, and lower costs, Pesco research engineers are continually

searching for ways to improve present equipment as well as develop new products to meet these important requirements.

It is this constant research that keeps Pesco aviation products standard equipment on military and commercial aircraft. If you have a problem in aircraft hydraulics or fuel handling, perhaps this experience can help you. A Pesco engineer will gladly discuss your problem with you . . . without obligation, of course.



Peso Model 612TP Unloading Gear Pump. Weight 8.6 lbs. Maximum continuous operating pressure 1100 p.s.i. Capacity 2 gpm. at 1500 p.s.i. Formerly Peso's exclusive "Peso Sealing" principle. Other models available for pressures to 3000 p.s.i.



BORG-WARNER CORPORATION  
24700 NORTH MILES ROAD BEDFORD, OHIO

# Aircraft designers find a MICRO little thing



WHERE inches and ounces are vitally important... the small size and light weight of MICRO precision switches for aircraft make them "the biggest little thing in a good design."

They loan big is the plow of aircraft designers, because their precise construction, their dependable operation, their ruggedness and extreme resistance to vibration and acceleration make them ideal components of equipment that must not fail.

Many MICRO precision switches are designed to conform to rigid "AN" and "MIL" specifications. These have long contributed the utmost in performance under such exacting aircraft requirements as aircraft jack levers, landing gear limiters, wing fold limiters, wing lock indicators, flap limiters, throttle warnings, cockpit lighting controls, gas instant limiters, fire control masking, radar and radio, door interlocks, propeller control devices, fuel metering devices, barometric pressure registering devices and many others.

Today new special switches are on the drawing boards and in experimental stages at MICRO SWITCH. That's why aircraft engineers find it saves time and expense to "see MICRO SWITCH first." MICRO sales engineers with long experience in aircraft switching problems are located at MICRO branch offices to serve you.

## Precision Switch "the biggest in a GOOD DESIGN"

For instance—MICRO's new TYPE LA Enclosed Switches... small, lightweight and sealed to operate efficiently under adverse conditions.

The MICRO Type 2LA1 precision switch shown at the right is designed to serve the need for a self sealing double pole double throw switch having a rotary type of actuator for use in a wide variety of aircraft applications. The switch design conforms to AN3254-1 (MICRO Catalog V5-11) single-pole double throw switches. The rotating cam lever is so arranged to operate the two enclosed switches almost simultaneously. The switch is operated when the actuator shaft is rotated in either direction from the center position of the operating cam.

The MICRO Type LA Switch is also available with a plug-in connector (SHBQ-LA1) which is provided with a synthetic rubber seal and an antenna terminal. This switch has proved successful in such switching applications as found in aircraft landing gear installations. MICRO has a complete line of precision miniature switches which conform to Specifications MIL-S-4745 and MIL-S-6704 and many switches designed to conform to JAN-S-63.



# MICRO SWITCH



FREERPORT, ILLINOIS

A DIVISION OF

MINNEAPOLIS-HONEYWELL REGULATOR COMPANY



# Boeing Aerial Tanker delivers fuel twice as fast with weight saving of 550 lb.

Uses New Refueling Pump driven by  
**VICKERS HYDRAULIC MOTOR**



Another Example of How  
**VICKERS HYDRAULICS**

- 1 IMPROVES PERFORMANCE
- 2 SAVES WEIGHT AND SPACE



New refueling pump, designed under supervision of US Air Forces, Air Materiel Command and built by Nook Engineering Co., draws power from Vickers Hydraulic Motor (Positive Type Constant Displacement) directly coupled to pump drive shaft. Rotor shaft is completely submerged in fuel tank. Rotor shaft is completely submerged in fuel tank.

A significant advancement in in-flight refueling has been made possible by a new hydraulically driven fuel transfer pump (shown at the right). On the Boeing KC-97A Stratotanker aerial tanker, two of these replace 16 electrically driven pumps and deliver almost twice as much fuel per minute. The weight reduction was 550 lb. with no important saving in space. Totally submerged in the fuel tank, this new pump eliminates trouble from vapor lock . . . corrosion at high altitudes.

Vickers Hydraulics drives are also used for the accurate control required in guiding the fuel transfer hoses. These hydraulic drives, powered from the engine, greatly reduce the tanker's electrical power requirements. Vickers builds the most complete line of hydraulic equipment for aircraft. Ask for new Bulletin A-520.

**VICKERS Incorporated** • 1062 DAKMAR RD., DETROIT 31, MICH.  
DIVISION OF THE SPERRY CORPORATION  
EXCLUSIVELY DEALERS IN ALL HYDRAULIC EQUIPMENT SINCE 1923

on other side of the after fuselage. These show up in brilliant colors under flood lights.

\* Two 5-ft-wide black stripes painted transverse on each wing at each nacelle to eliminate visioning the Akrof as a threat or get current track information.

TWA will continue that class this year. Concorde will help in the stiff trans-Atlantic competition shaping up for the summer.



## Nylon Locknut

A Nyloc Type E nut, which can be gripped easily, is the locking nutation being produced by the Toxco Corp., New Brighton, Pa.

Usually double-threaded, the nut can be rotated from either end and used to provide positive locking action in any position. It is the same size type as a cold forged steel add strength.

The nylon locking plug is inserted in one of the last turns of the nut and projects slightly beyond the rest of the threads. As explained by the firm, when the nut is run down on the bolt, the nylon is cut, not sheared, causing permanent, but not cut, by bolt threads. It grips threads tightly and sets up a counter-tension, creating strong mechanical social wedging of bolt and nut. The nut can be used through a wide range of temperatures, up to 230°F, and its heating does not affect it, says the company. It also is unaffected by air in water and withstands effects of various chemical solvents, alcohols, gasoline, acid or alkalies. 48 percent static load, the firm points out.

An advantage noted by the company is that installation torque is low when applying the nut. In use, the load factor reduced by 50 percent, says James Cawley, president of the New York City firm. It is available with American standard, light (B-6) and American standard heavy (B-7) series in sizes 4 through 4-42.



## HELI-COIL SCREW THREAD INSERTS Add Strength to All Assemblies

Shock, vibration and stress are absorbed in these precision-formed inserts which fit between the male threads and the casting threads.

Helicoil Inserts are made of hard, tough stainless steel wire. They never fail . . . never strip, gall, wire or corrode, and are free from vibration wear and chattering.

One modern jet engine uses nearly 600 of these inserts. The engine is lighter, quieter, more reliable and disposable, easy to service. Production savings, when caused by damaged threads, is easy, without resort to expensive bolts, nuts or studs.

Helicoil Inserts fit National Coarse and Fine Thread sizes, taper pipe threads, all automotive and aviation spark plug. Meet all industrial, automotive and aircraft specifications. Class 3 fits are standard tools and inserts available to suit pitch and major diameter for Class 2 and 2B fits. Specified designs Helicoil kits are approved for base and field repair service.

**HELI-COIL CORPORATION**  **Protecting Screw Threads for Industry**

4731 Third Street, Long Island City 3, N.Y.  
Please send me  Bulletin 450 on Design Data  
 Bulletin 349 on Service and Service

NAME \_\_\_\_\_

PART. NO. \_\_\_\_\_

SPRINT. NO. \_\_\_\_\_

CITY \_\_\_\_\_ STATE \_\_\_\_\_



# ROBINSON ENGINEERED MOUNTING SYSTEMS



*Vibration isolation  
and shock protection  
for Aerospace Equipment*

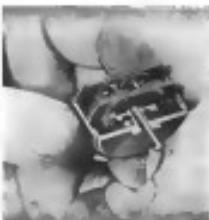
## FOR LEAR INC....

Robinson Engineered Mounting Systems, similar to the Alstec-Maxx base isolators, are being used by Lear Inc. for their famous aircraft electronic equipment offers extremes in-flight and laboratory tests.

**First** Engineered Mounting Systems  
• with **All-Metal**  
• with **MET-L-FLEX**  
• with **APPROVAL**

Vivid and costly equipment aboard new high performance aircraft must be protected through extreme conditions of vibration, overheat and shock. Engineers have found that "off the shelf" mounts seldom deliver the required results and therefore they look to Robinson Aviation for systems engineered for the specific application. Current Robinson Met-Flex Mounting Systems exceed the requirements of JAN-C-172A and Applicable specifications. Met-Flex systems are available in JAN form factors and spaced designs, to fit your equipment.

**ROBINSON AVIATION INC.**  
TETERBROOK, NEW JERSEY  
*Vibration Control Engineers*



## Midget Gear Trains

Small, self-aligning gear trains, designed for transmission of small amounts of power, now are available from Telechron, Inc.

While these units normally are supplied with gear ratios ranging from 7200:1 to 25:1, they may now be obtained with ratios as high as 216,000:1—depending on load involved.

The gear trains are compactly designed. In addition to the standard self-aligning gears, the units feature bearings that are stamped-grooved. Machined to close tolerance, gears are heat-treated to give accurate, quiet operation and long life. Adelton, Adelton, Mass.

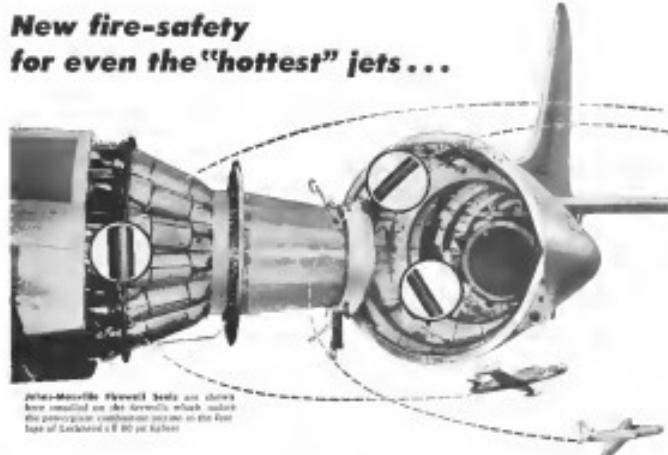
## ALSO ON THE MARKET

Load cells for mounting, focus of weight in tension only or normal stresses have capacities at 10,000, 20,000, 50,000 and 100,000 lb. Single indicators will give separate measurements from number of cells, so load can be distributed among several and automatically totalized. Accuracy is within 25 per cent of rated capacity, says vendor, Bellows Load Measurement Corp., Photo deejay, IL.

Internal thermal compensator measures from pitch line of one end to a slot to patch line of two thermal strips as accurately as possible. Instrument goes plus or minus deviation from basic pitch and reads in units of thousandths. For any one setting, device has range of ± 0.05 in. Made by Ringer Machine Tool Co., 1317 Air Way, Glendale 1, Calif.

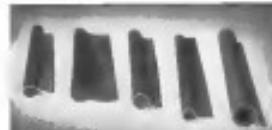
Small, air-operated drill motor permits production-line drilling of small holes at close spacing. It's designed to fit need for more powerful, longer-life unit at this price and a particularly useful in aircraft completion, says maker, Clark Division of Reed Drill Bit Co., 5113 Clinton Drive, Houston, Tex.

**New fire-safety  
for even the "hottest" jets ...**



*Johns-Manville Firewall Seals are shown here installed on the firewall which separates the pressurized combustion system in the rear fuselage of Lockheed's F-104 jet fighter.*

## with these Johns-Manville FIREWALL SEALS



**To meet a variety of requirements,** Johns-Manville Firewall Seals are available in 7 styles, with 2 types of cores: (1) an Inoceram core most suitable for sealing firewalls to the carburetor throat area and other high temperature zones; and (2) a synthetic rubber core for sealing firewalls forward of the combustion chamber.

To effectively seal the firewalls that isolate the exhaust and combustion sections from the compressor and accessory sections, most jet fighters in use today depend on Johns-Manville Firewall Seals. In aerosol service, these efficient gasketing tapes have proved their ability to reduce fire hazards caused by leaking fuel and oil coming in contact with hot gas surfaces.

Johns-Manville Firewall Seals are made in a number of styles that adapt them to virtually any firewall sealing requirement. They are constructed with a platen of heat-resistant asbestos cloth coated with flameproof Niagara. This platen encloses a core of Inoceram mesh or synthetic rubber tubing. The Inoceram mesh core style, for the higher temperature zones, have successfully maintained a 200°F flame penetration test for 30 minutes.

For further information about Firewall Seals and other Johns-Manville Products for the Aviation Industry, write for your copy of Brochure AV-1A. Address Johns-Manville, Box 290, New York 16, N. Y.



**Johns-Manville**

**PRODUCTS for the  
AVIATION INDUSTRY**

**TAC** does what no  
other tool can do!

AT LAST! An OPEN-END  
SATCHET WRENCH—for one-life  
use that replaces wrenches, hammers,  
nails and screwdrivers—comes  
from the precision tools you need  
in today's mobile economy.  
It's ideal for "one-time" uses  
such as: lifting, nailing, driving, etc.  
It's durable, safe, and it's made  
of stainless steel. You can use  
it over and over again.

TAC stands for "Tool

Accessories

Corporation

TERING APPLIANCE CO.  
1000 Sherman Avenue • Chicago, Illinois 60614

AIRLINES AND EXECUTIVE-  
TRANSPORT OPERATIONS NEED THE  
SOLUTION TO PASSENGER HEAT PROBLEMS



Scott Avia  
8600 BROADWAY

For the Best Executive Fleet Worldwide

AMERICAN AIRLINES AIRPORTS INCORPORATED

- AEROBUS MARK 600
- ELIMINATES STERILIZATION COST
- INCREASES PASSENGER ACCEPTANCE
- PROVIDES FULL PASSENGER PROTECTION
- PERMITS PASSENGER CONVERSATION

For more information contact us, American CAA, Inc., Tel: 212-585-1200. Fax: 212-585-1201. Telex: 212-585-1200.

SCOTT AVIATION CORPORATION  
175 E 42nd Street • New York, NY 10017



## EXPOSED LOOPS

### ENGAGED LOOP THERMOCOUPLES



Type 4413 Thermocouple  
is designed for use in plug  
and socket applications  
and quick coupling. The  
probe has a diameter of  
0.015 in. and a length  
range from 2 to 48 in.

Let Thermo Electric recommend  
the best thermocouple for your  
air and surface temperature measuring  
applications or write for Catalog  
22A.

Thermo  
Electric  
CO INC.

## AVIATION CALENDAR

May 27-30—Third annual Wright Memorial  
glider meet, South Dakota Airport, Dead  
wood, Dak.

May 29-30—Annual membership meeting  
of the Civilian Training Center, Van  
Duzer Field, Waukegan, Ill.

May 30—Defenders of Humanity Air  
port, Englewood, N.Y.

June 2—Rockford Showers, An Fox & India  
Tool Expansion sponsored by Chamber of  
Commerce, Stevens, Ohio.

June 3-5—Annual convention of Air Line  
Stewards and Stewardesses Assoc., John  
Ridgway Sheraton Hotel, Chicago, Ill.

June 5—Fourth annual Texas of the Ozarks  
convention, Ozark, Ozark, Ark., Hotel  
Star, Washington, D.C.

June 13—Annual round meeting of the Asia  
and Pacific Council of Women, Hotel  
Metropole, New York, and Toronto, Ont.

June 21-22—American Motoring Year, Detroit  
Motor City Convention.

June 23-24—International aviation air  
show, Galleria Palace and Le Bouquet Air  
Park, Paris.

June 24-25—Three week Air Age Interna  
tional, Forks College of Commercial  
Technology of St. Louis University, St.  
Louis, Mo.

June 23-25—Second annual local aircraft  
show, Missouri Technical University, Linnville  
Ind., for youth under 18, Sat., 1957 M  
St., 1957 M.

June 27-29-30—British National Air Races  
at Filton Aerodrome, Westford, the  
light plane class, and jets, Royal Marine  
available from National Aerospace Assoc  
1021 Carpenter Ave., N.W., Washington  
2500. Closing date for receipt of entries  
is June 10.

June 27-29-30—Annual summer meeting  
of Institute of Astronautics, 205  
Western Headquarters Bldg., 7800 Beverly  
Hills Blvd., Los Angeles.

June 27-29—Midwest meeting of officers and  
members of Aviation Executives and  
Manufacturers Assn., The Biltmore  
Hot Springs, Va.

July 4—National young master, Elkhorn,  
N.Y.

July 12-18—Fiftieth session midwinter  
meeting, St. Louis Plaza, St. Louis.

Sept. 13-14-15—6th annual air show from  
commercial air units, conducted by the  
Sports News, Santa Ana, Calif., in De  
Forest, Calif.

Sept. 23-24—Western convention of Industrial  
Radio Engineers and Broadcast Engineers  
and Broadcast Engineers, San Francisco, Calif.

Sept. 22-26—International convention of the  
Automobile News, Mackinac Is., Mich.

Sept. 18-24—Sixth annual enforcement con  
ference and exhibit sponsored by the In  
dependent Society of America, San Fran  
cisco Coliseum, San Francisco, Calif.

Sept. 24-26—Seventh annual general meeting  
of the International Transport Assn., Hotel  
Metropole, New York. London English  
Program includes one day trip to GMAC  
Farnborough show.



**CONVAIR LINER**  
**POWER PACKAGE**  
**PRODUCED BY ROHR**  
**FOR CONSOLIDATED VULTEE**  
**AIRCRAFT CORPORATION**

THIS IS A POWER PACKAGE BUILT BY

# ROHR



the  
**WORLD'S LARGEST PRODUCER  
OF READY-TO-INSTALL  
POWER PACKAGES  
FOR AIRPLANES**

**ROHR**  
AIRCRAFT CORPORATION

In Chula Vista, California... 9 miles from San Diego





**Modern, lightweight, durable—Telex Quality**  
 Headsets are easy on the ears... No uncomfortable ear pressure... Easily adjustable and built for hard usage... Telex Headsets effectively block out background noise... 3 ft. standard cord or special cord with built-in volume control...



#### TWINSET • MONOSET

- Working Stethes
- Pneumatic
- Weight only 1.6 oz.

- Direct Signal For Both Ears
- Weight only 1.2 oz.

WRITE FOR FREE FOLDERS—OR SEE YOUR PHONIC DEALER.

ELECTRO-ACOUSTIC DIVISION • DEPT. I-15 TELEX PARK  
 ST. PAUL 1, MINN. In Canada: Allis Radio Corporation, Toronto

"transcontinental." CAA sets up the following criteria for an "international": 15,000 passengers enplaning per year, provided average flight length is 128 miles or more; or 75,000 total,000 passengers flying an average of 600 miles or more. Block factor for the flight-length figure is that big planes and long flights require more terminal facilities than the small planes on shorter hauls. A town can't get CAA's transcontinental federal aid to build an airport bigger than the streets in traffic networks.

#### Timeline for 2-0-2 Modifications

Two CAA airworthiness directives fix mandatory modification dates for the Martin 2-0-2. These comply with recommendations of the Martin 2-0-2 Modification Board. The board found no evidence at any fault that could have directly contributed to recent Northwest Airlines 2-0-2 accidents.

CAA says all the following changes can be made by either the stand method if they give equivalent safety. The mandatory changes and required dates of compliance:

• June 15. Redesign DC-ignite circuit breaker mounting by covering gap between 350 deg. to prevent inadvertent shorting.

• Aug. 15. Get handle rating for propeller and wing mount to 1 ton and No. 20 wire (model 2-0-2 only). Put a negative pressure cap on battery vent line.

• Oct. 1. Improve landing gear position reviewing system to reduce chance of getting a "soft" touchdown when you are unable (Marine Sec. Bul. No. 161A for Model 2-0-2s, and 168 for the 2-0-2 cover since October). Provide room independent of wing load for wheelbarrel anti-servo device, drogue and bird-protection (Model 2-0-2s).

• Dec. 15. Add hand-operated charging valve in emergency limit indicator system following Marine Sec. Bul. No. 155.

• Nov. 1, 1952. Glare screen heat to critical areas of the wing for whitening (Model 2-0-2 only).

• Dec. 15. Install credit limiter in cleats/breather panel with wire control back to auxiliary bar control relay. Provide overheat protection to solenoid, resistor fan for generator trip light circuit, and auxiliary wires.

• Jan. 1, 1953. Redesign lower fuel control bar to make leak-tight and provide adequate damping. Relocate emergency high heat switch to eliminate lag (Model 2-0-2 only). Redesign fuel detection circuit to eliminate tripping delay (Model 2-0-2 only).

Other requirements:  
 Before authorizing the autopilot, re-

lease gear ratio and until field electrical in master servo motor circuit is reduced still further. Prototype certification must be applied by a CAA regional office (Model 2-0-2 only). Marine Sec. Bul. No. 184A and 174 cover this.

At next major overhaul, strengthen mainframe structure (Marine Sec. Bul. No. 144 for Model 2-0-2, No. 145 for Model 2-0-2s).

#### Navy Calls Back EAL's Leased DC-4s

Eastern Air Lines went home back in 17 of its Navy leased Douglas DC-4s, reducing Eastern's fleet by about 11 percent—from 96 to 79 planes. This leaves only eastern Eastern's four new aircraft, so about all EAL is now stuck going in DC-4s.

Eastern had already turned back 11 four-engine DC-4s shortly after the Korean outbreak. The first four 50-passenger DC-4s go to Navy Air Transport Service this month. The last nine go to Navy three months starting June.

This comes at a time when Eastern's traffic demand is at an all-time high. This is also after six flight tests of the recently delivered Martin 4-0-4 and Lockheed Super Constellation types are due to start. But President E. V. Richardson is dictating no possible charter delay to EAL by the pips.

Eastern has 80 of the 50-passenger 4-0-4s and 30 of the 50-passenger Super Constellations on order.

Eastern got the Navy DC-4s from the War Assets Administration late in 1945 on a long-term lease. When the Korean war occurred, Eastern was negotiating for outright purchase. To equip the planes for commercial use, Eastern had converted them in cargo-liners and rebuilt the tail fin fairings into passenger planes. Total cost of conversion was about \$700,000 each, at a time of about \$4 million, about all it is warranted now.

#### AAA Gets Important Route Extension

All-American Airways now has CAB approval of the coveted route extension from Atlantic City to Newark via Aubrey Park. It improves AAA's position as a leader. It gives the carrier a more commanding position before AAA has stepped up what appears to most insurance companies trans-Atlantic and relatively past East Coast routes.

CAB set July 1 as the date of the route but AAA has petitioned for June 1, so it can get full benefit of the improved route position on summer schedules.

AAA plans two nonstop daily flights Washington-New York via Baltimore, Dover, Atlantic City and Aubrey Park.



Fifty years ago, a trip to the moon was a Jules Verne fantasy. Today... it is almost a reality. Research in rocket power is bringing the moon closer to earth every day.

Marotta Engineering Co. has matched every development in the field of rocket power with new and improved valves.

When that first rocket lands not lone space, you can be sure it will carry a Marotta valve.

Write for our latest catalog.

*Marotta Engineering Company*  
 BOONTON, NEW JERSEY

#### SAFER LANDINGS SELL MORE PLANES

You'll sell more planes when they're equipped with **Aero-matic**—the world's only automatic variable pitch propeller for passenger planes. Aero-matic adds fuel, adds speed, adds comfort, adds safety. Write for literature, write for more details. Koppers Co., Inc., Aeromotive Propeller Dept., 200 West St., Baltimore 3, Maryland.

The aeroplane, with a kiss for personal planes.



© 1952 Aeromotive Propeller Division, Koppers Co., Inc.

**ATTENTION: CONTRACTORS, AIRLINES, OPERATORS!**



Looking for  
another source?  
WE CAN MAKE YOUR EQUIPMENT  
AND INSTRUMENTS REPAIRABLE.

**INSTRUMENT SERVICE**

DAI AMERICA, INC. DIVISION 2519B

We repair, overheat and stand-alone, precision instruments, generators, recorders and controls. We service and design test equipment.

**HARDWARE**

We are suppliers for many of the best known aircraft and avionics manufacturers in the industry. A helpful stock on hand permits prompt shipment.

WE SHIP AIR MAILWHEEL, ACCESSORIES AND INSTRUMENTS

Foreign and Domestic Imports Invited

**DIAL PAINTING**

New or Rebuilt

Our dial painters are unsurpassed for Lanthanum and black-and-white precision work. Your specifications will receive highest technical attention.

**INSTRUMENTS**

FITMENT AND ENGINE

**ACCESSORIES**

TEST EQUIPMENT, REPAIRS AND STAN

We are parts distributors for leading manufacturers in the aviation industry.

# Standard Products Inc.

WHOLESALE DISTRIBUTORS FOR LEADERS MANUFACTURERS  
450 West Gillett

Phone 3-1431

Wichita, Kansas

No. 1932  
AF Approved  
AN R-305

# Leach

AIRCRAFT RELAYS

AN No. R-305-E



WHATEVER THE PLANE—  
...OR PURPOSE

LEACH RELAY COMPANY provides the maximum leading manufacturer of aircraft relays with nearly 30 years of AF, AP and MILSPEC experience. New designs and modifications are being constantly developed, tested and produced to satisfy rigid Government specifications. Higher standards of engineering, materials, maximum safety, maximum performance and long life performance are built into each LEACH relay. More aircraft relays, military, commercial and civilian, are shipped with LEACH relays than any other line.

FOR AIRLINE CONTRACT THROUGH  
LEACH RELAYS—CONTACT GRACCO



No. 2374AU  
AF Approved



No. 4355  
Solder-Terminated  
AF Spec 5044-19  
AN 3307-1



No. 4377  
Solder Connector  
AF Spec 5044-19  
AN 3308-1



No. 7002  
AF Connector  
AF Spec 5044-19  
AN 3309-P

**LEACH RELAY CO.,**

5915 AVAISON BEVY, LOS ANGELES 2, CALIF.  
Representatives in Principal Cities of U.S. & Canada

## SHORTLINES

► Alaska Airlines—Streke reports a gross income of \$1,687,750, the best six months of fiscal 1951, November-April. The volume is 24 hours that at a rate per APD volume was over \$500,000.

► American General—Mexico airline starts daily service, Mexico City-Mexico, on June 3.

► Air Transport Assoc.—Air ATC working overtime in reconditioning the airframes of older aircraft to spot traffic needs.

► Central Airlines—Central is starting daily scheduled DC 3 service over its entire route system. Company has used DC 3s and Beech Bonanza.

► Colonial Airlines—Colonial earned a record 15,199 domestic passengers in April—May period over a year ago. Bare-trade profit of 4,474 passengers in three months of that year.

► Continental Air Lines—Continental reports a first-quarter net profit of \$66,159 or \$2.25 a share compared with the year-ago loss of \$53,149. Operating revenues up 15 percent. Net 15,150 stock value of the stock is \$7.95 a share, compared with \$7.09 a year ago.

► Flying Tiger Line—Tiger's January-March gross revenue of \$1,837,163 is four times a year ago. Net profit of \$36,905 at 15 cents a share compares with last year's \$17,000. Air Freight, Inc. March tonnage 9,582,725 ton miles, up 20 percent. Charter flight on Korean MI-1000 60 percent from a year ago.

► Frontier Airlines—Frontier's January passenger miles totaled 5,116,715 in the first quarter, an 85-percent jump over last year.

► Indian Airlines—Selling capacity says TWA and Pan American get more than their share of reinforced traffic from India, so such intermediate stops as Athens, Rome, Paris, New York and India has agreed as an agreement with KLM Royal Dutch Airlines. The Indians say the U.S. part is the only one still needing revision.

► KLM Royal Dutch Airlines—KLM is increasing New York-Europe cargo flights from one to two roundtrips a week.

► Mid-Continent Airlines—MCA traffic was up 27.4 percent to 27,905,059 passenger miles during the first quarter, from 21,

837,658 a year ago. MCA is continuing its DC-3s to 24-passenger testing capacity. When pilot recent purchase of five more DC-3s will cost over \$625,000. Last's DC-3 fleet now runs 71.

► National Airlines-NAL—January-March net profit is \$1,624,676, up 37 percent from a year ago. Net income below federal revenue taxes and depreciation income is \$1,094,737, compared with only \$1,093,224 a year ago. For the new months to Mar. 31, NAL net profit after taxes is \$2,079,532, compared with \$1,626,845 a year ago. NAL's total assets net (aircraft, bettered aircraft, reserves) and depreciation is \$4,773,016, compared with \$1,762,914 a year ago. January-March passenger miles are up 71 percent over a year ago to 112,876,662. Load factor of 65 percent compares with 55 percent last year.

► Northwest Airlines—NWA has carried 5,020,000 passengers since 3,807,774,736 passenger miles were started, plus major service in July, 1952. Since NWA started 12,885 passengers January-March, 1951. Associated Press Minneapolis Editor George Munson has been named NWA's assistant director of publicity.

► Clark Air Lines—Clark has started nonstop flight service to the St. Louis-Makati route, following similar service representation on St. Louis-Chicago and St. Louis-Tulsa routes. Two more legs of the young Clark system will be introduced soon: Milwaukee-Minneapolis and St. Louis-Memphis. Clark expects to make a similar flight to the St. Louis-Kirkland route soon.

► Pan American World Airways—PAA earned 1,734 passengers between Seattle and Alaska in April, a 30-percent gain over a year ago. Cargo tonnage totalled \$17,179 pounds.

► Robinson Airlines—Robinson has added another DC-3 to its fleet, bring the total to six. The new plane starts service in June, with 24 passenger seats, it is the second of Robinson's planes to carry 25 instead of 21. Robinson started out in 1945 with two single-caged Fairchild F-24s, of three-passenger capacity. Robinson seating capacity has gone up in six years from a total of 10 to the present 132.

► Sabena—Belgian airline's 1950 traffic was up 27 percent to 195,460 passenger enplaned. Average load factor of 614 per seat compared with 62 percent in 1949, 63 percent in 1948 and 63 percent in 1947.

# Alodine®

PROTECTS ALUMINUM  
ANCHORS THE PAINT FINISH

MEETS GOVERNMENT SPECIFICATIONS

MIL-C-5541 U.S. Navord O.S. 675

MIL-S-5002 1664 (Ships)

AN-F-2D U.S.A. 72-53 (See AN-F-2D)

AN-C-17D (See MIL-C-5541)

## EFFECTIVE, ECONOMICAL, EFFICIENT

ALODIZING is an electroless protective surface conversion process for bonding paint to aluminum and protecting the metal.

Tough, durable ALODIZED surfaces are obtained easily and rapidly by immersion, brushing, or spraying in a multi-stage power washer.

ALODINE amorphous phosphate coatings provide extra paint permanence and extra durability for aluminum parts and products.

## BRUSH "ALODINE" PROTECTS ALUMINUM IN THE FIELD, SHOP, OR HANGAR

Brush ALODINE is easily applied in a single brush-on or flow coat process to large assemblies and aircraft—airplanes, trucks, trailers, boats, houses, buildings, rolling stock, bridges, etc.—that are too bulky or too massive to be conveniently treated in tanks or in multi-stage power spray washer. The cleaning and coating chemicals for Brush ALODINE are shipped in bulk or in the convenient Brush ALODINE Chemical Kit No. 1. This Kit contains enough chemicals to treat about 10,000 square feet of surface and is an ideal package for use at airfields or commercial airports or by the Armed Services anywhere.

Protecting Aircraft and Equipment Since 1948

**AMERICAN CHEMICAL PAINT COMPANY**  
AMBLER, PA.

Manufacturers of Industrial, Agricultural and Pharmaceutical Chemicals

## ENGINEERS

### Career Positions for Qualified Men

In

Baltimore, Maryland

#### AERODYNAMICS ENGINEERS

2-6 Years' Experience

Aerodynamic testing, design and development. Wide variety of progressive projects, including missiles, flying boats, guidance systems, high-performance military aircrafts, commercial airplanes, proposals and research contracts.

#### STRUCTURES ENGINEERS

Openings in all classifications in the wide variety of progressive projects listed above.

#### POWER PLANT ENGINEERS

3 Years' Experience

Jet engines analysis, design and test background.

#### CABIN CONDITIONING ENGINEERS

3 Years' Experience

Housing ample—Relocation Reasonable

**THE GLENN L. MARTIN COMPANY**

EMPLOYMENT DEPARTMENT

BALTIMORE 3, MARYLAND

## AC SPARK PLUG DIVISION of

### GENERAL MOTORS CORPORATION

#### PRECISION INSTRUMENT PLANT

Regions are available for highly skilled personnel in the field of electronic instruments, aircraft and industrial control equipment.

#### MECHANICAL DESIGN ENGINEERS

#### ELECTRONIC ENGINEERS

#### SERVO ENGINEERS

#### MINOR ENGINEERS

Hire and expanding division of an established firm with 20 years of successful experience in the instrument field. Work involves design of the manufacture and development of highly complex equipment of the most advanced type.

Write or Apply

#### AC Spark Plug Division

GENERAL MOTORS CORPORATION  
1925 E. Rockwell Place  
Milwaukee 2, Wisconsin

## ENGINEERS

Unlimited Opportunities

With

### HILLER HELICOPTERS

If you're looking for a job with a future, consider the possibilities awaiting you at one of America's fastest-growing and most experienced helicopter manufacturers, located in an ideal climate and convenient to the West Coast.

Larger military contracts for both production helicopters and development work provide ample opportunities for a long-range program.

#### Aircraft Control Designers

#### Airframe Designers

#### Draftsmen (Layout & Checkers)

#### Electronics Engineers

#### Engine Test-Bench Designers

#### Lightning Protection Designers

#### Power Transmission Designers

#### Production Planners

#### Rose Jet Specialists

#### Rotor Designers

#### Rotor Static Engineers

#### Service Engineers

#### Test, Rig & Fixture Engineers

#### Weight Engineers

Excellent working conditions, time pay for extended work week, ample benefits plus tuition assistance, cultural facilities, shopping centers, ample housing. Just 25 miles south of San Francisco, Hiller is in the Bay Area's chemical triangle for the "California way of living."

Multi-Positional Manager

### HILLER HELICOPTERS

1350 WILLOW ROAD

PALO ALTO, CALIF.



## Wanted

### ENGINEERS AND SCIENTISTS

Unusual opportunities for engineers and experienced men.

These top positions involve performance and development of aircraft components and structures. Many opportunities exist for those with good design, test, analysis, research and development skills.

Immediate positions include:

Resistive spark igniters

Electro-mechanical igniters

Electro-explosives

Flight test engineers

Short engineers

Aero and Aeromechanics

Structural mechanics

Piston plant maintenance designers

Gas turbine designers

Electro-mechanical designers

Electrical insulation designers

General location is Southern California, with additional offices in New England.

We invite you to explore the opportunities available in our company. Please, include name of your organization, address, salary history, in addition to a brief statement of experience.

HOUGHTON AIRCRAFT, INC.

1925 E. Rockwell

Milwaukee (Kenosha County) Wisconsin



**Cherry  
Blind  
Rivets**

save time...speed production

*ff* on Douglas Skyraider

Hiller Aircraft Company's AD Skyraider, the standard attack weapon of all classes of U.S. Navy carriers, is in mass production since 1946; these nose-firing attack bombers were first used in combat in Korea where they have proved their worth in taking out ground installations in support of our troops operations.

Flying from airfields like the Valley Forge and Philippines Sea, these planes have demonstrated the effectiveness of this versatile Douglas design. To date,

multiple variations of the airplanes have been manufactured, and in each design, Cherry Blind Rivets are specified in the formation of elevators, dove bridle assemblies and other important parts.

Douglas, like many other top-flight companies, uses Cherry Rivets to help make their birds fly easy. In production some 15,000, now Cherry Rivets are used to close off the main skin of the dive bridle assembly.

Cherry Rivets are installed by one man, from one end of the work. They eliminate the time-consuming task of bolting and riveting. It's a selling point that does the work—no exploding, no twisting, no hammering.

Ideal for box sections, tubes, domes and other "hard-to-get-at" spots, Cherry Rivets speed assembly—sew and batten-cut and route. If you're not familiar with the time-saving potentials of Cherry Rivets, take a moment now to write for full information.



**Cherry Rivet**

COMPANY

A Division of Townsend Company

111 WILSHIRE STREET • LOS ANGELES 11, CALIF.

CHERRY RIVET COMPANY, Dept. L-111  
211 Wilshire Street, Los Angeles 11, Calif.

Please send me, free of charge, your 1951 Catalogue of Cherry Rivets.

NAME \_\_\_\_\_ TITLE \_\_\_\_\_

COMPANY \_\_\_\_\_ STATE \_\_\_\_\_

STREET \_\_\_\_\_ CITY \_\_\_\_\_ STATE \_\_\_\_\_



# Design

Planning how torque may be applied through gears is a service which, at Brad Foote's, we call design. Here... in our own plant... we have engineers with long experience designing better, more efficient gear assemblies.

- These men well know HANFOOTY's creed—"No one shuns our responsibility."
- They know the gears they design for use in your shop or on the equipment you sell to others—will bear a proud brand name—BRAD FOOTE'S.
- So, our designers start your order on its journey through our plant... and through a system of complete control which assures satisfactory performance of the gears you buy.

## BRAD FOOTE GEAR WORKS, Inc.

Bishop 2-1870 • Olympic 2-7780 • 1201 South Grant Avenue  
Cleve 30, Illinois



## ENGINEERS

The Aircraft Gas Turbine Divisions of the General Electric Company has openings available, both at Lockland, Ohio, and Lynn, Mass., for technical personnel holding degrees in:

Mechanical Engineering  
Aerospace Engineering  
Electrical Engineering  
Metallurgical Engineering  
Physics

Excellent opportunities for men who have had experience in research, engineering design, analysis, experimental investigation, or development. The broad fields of applications include:

Mechanical Design  
Rotating Structures  
Stationary Structures  
Specialty Structures  
Bearings and Gears  
Stress Analysis  
Heat Transfer  
Fluid Mechanics  
Fuel Systems  
Lubrication Systems  
Hydraulics  
Aerodynamics  
Thermodynamics  
Controls  
Solenoid Mechanisms  
Electrical  
Electronics  
Hydraulics  
Materials and Processes  
Instrumentation

If you would like to be considered for these positions, please send your resume to:

Technical and Supervisory Personnel  
Aircraft Gas Turbine Division

**GENERAL ELECTRIC**  
930 Western Avenue  
West Lynn, Mass.



## ENGINEERS

Special opportunities for YOU in  
**SAN DIEGO**  
that cool, smog-free coastal city in  
**CALIFORNIA**

Convair (Consolidated Vultee Aircraft Corporation) is now accepting applications for the following positions in its modern, progressive Engineering Department:

Design Engineers	Weight Engineers
Design Drawings	Aerodynamics
Technical Drawings	Engines
Electrical Engineers	Test Engineers
Machinery Engineers	Thermodynamics
Structural Engineers	Engineers



**WORKING FACILITIES:** You get two full days a week at Convair's - working alongside in today's most advanced aircraft engine. An engineer's beginning assignment, with minimum, completed instruction, will involve drafting, assembly, disassembly, inspection of aircraft engines, troubleshooting, trouble shooting, vibration analysis, research and development. Standard industrystandard equipments, big model combustion chamber, high temperature and heat resistance, complete pressure facility, review facilities, and much, much more. Opportunity for continuing engineering education.

**LIVING FACILITIES:** One room, with a wonderful residence area, off-the-pen-and-paper, friendly neighborhood shopping district, great schools, dry mountains, temperate climate, friendly, open-minded people. Dollars, hours and time — only hours air miles away. To offer you a new way of life — pleasure, fulfillment, luxury.

If you qualify, you will receive pleasure-filled afternoons. **SEND COPIES NOW** for free booklet giving complete information.

<b>THANK YOU</b>	<input type="checkbox"/>
Mr. W. S. Brooks, Engineering Department, 200	<input type="checkbox"/>
General, 2200 Paseo Miramar, San Diego, California	<input type="checkbox"/>
Please send me <b>RVW</b> booklet describing the Convair	<input type="checkbox"/>
Opportunity for me and my <b>Convair Application Form</b> .	<input type="checkbox"/>
My name _____	<input type="checkbox"/>
Address _____	<input type="checkbox"/>
City _____ State _____	<input type="checkbox"/>



**ENGINEERS****KAMAN AIRCRAFT CORPORATION**

offer you unusual opportunities to secure your future with a young and growing organization. Long range program developing and producing new types of helicopters for the military services.

Excellent atmosphere working and living conditions. Competitive for extended work week. Top rated educational, cultural and recreational facilities.

**ROTOR DESIGNERS****POWER TRANSMISSION  
DESIGNERS****AIRCRAFT CONTROLS  
DESIGNERS****ENGINE INSTALLATION  
DESIGNERS****AIRFRAME DESIGNERS****ROTOR STRESS ENGINEERS  
LOFTSMEN****DRAFTSMEN (Layout & Checks)****PRODUCTION PLANNERS  
TOOL, JIG AND FIXTURE  
DESIGNERS**

Send detailed resume to:

**PERSONNEL MANAGER**

**THE KAMAN AIRCRAFT CORPORATION**  
WINDSOR LOCKS, CONNECTICUT

**AIRCRAFT & ELECTRONIC  
EQUIPMENT**

As a leading supplier we offer a complete line of:

**BRAND NEW INSTRUMENTS****FLYING & NAVIGATION INSTRUMENTS****FLIGHT RECORDERS****DATA RECORDER****FLYING TEST PILOTS****FLYING TEST PILOTS**</



## EDITORIAL

### The Railroads' Toll

Based on the voluminous files of the ICC's Bureau of Transport Economics & Statistics as the news that the total number of the country suffered a terrible setback in accidents in 1959 over 1949.

Airline accidents of Classes 1, 2, and 3, collisions alone received about 17 percent. In 1949 they totaled 2,077 in 1959 that number was 2,471. The 1949 accident resulted in no passengers lost, but 739 passengers were injured. The 1959 accidents brought 139 passenger deaths, and 932 passengers were injured.

In another important category, described as "disasters," the rail reported about 25 percent more in 1959 than in 1949. This meant an increase from 4,867 deaths in 1949 to 5,858 last year. Disasters in 1949 cost 6 passenger deaths and 211 passenger injuries. In 1959 there were 10 passenger deaths and 465 passengers injured.

There were other various types of "train accidents," including locomotive and "encounters," which caused no deaths in train passengers in 1949, but injured 45 passengers. The total passenger casualty in all "train accidents" for the year was 149 deaths and 1,472 injured, which equals 6 deaths and 496 passengers injured in 1949.

In addition to the toll of so-called "train accidents," there were 1,915 railroad passenger injured and 24 killed in 1959 in what ICC calls "train-service" accidents, which occur as passengers get on or off trains, trip over objects in coaches, etc. This toll compared with the 1949 train-service figures of 1,702 passenger injuries and 10 deaths.

Crash totals for railroad passenger casualties in 1949 were 1,762 and 1,370, respectively, compared with 26 killed and 2,649 injured in 1949.

Figures are completed for only one month of 1951. These show that the railroads had 21 percent more collisions and 30 percent more derailments than in January of last year. But passenger injuries due to these accidents were only four less than, against 35 in January, 1950.

It would be fitting for the personnel—indeed the figures are so dubious—published that as all types of railroad accidents in 1950, there were 156 railroad employees killed while on duty, and 15,285 were injured.

The total casualty figures for accidents involving railroads last year, including passengers, employees, trespassers and others involved in grade-crossing mishaps, as well as train accidents, were 8,581 deaths and 33,239 persons injured.

This could be called the "railroads' toll" in the United States in 1950.

The accuracy of the figures is known to few Americans. We take the railroads for granted and, save as less, expect them inevitably to exact some punishment. Such is the point of view.

But let the public fully realize what the railroad toll is. Let them be told as fully about the railroad contractors as they are about the price of passes in aviation. Let them know how terrible still is the toll of the air. Let those who perpetuate statistics on various accidents hold their tongues and consider the rails before they generalize on aviation's casualties.

### Censoring Contracts

Only our most giddy readers with the best memories will recall most of the statistics of a continued story we have been running on the page for two or three years re-

volving the various conflicting government policies allowing and not allowing publication of safety contracts to industry.

AVIATION WEEK has cleared for full and possible publicity the Air Force and other contracts, except for a maximum secrecy which we consider is necessary on time saving projects.

In February the Missouri Board clamped down on publications with agency contracts on the excuse of national security. It eliminated the dollar amounts on all negotiated contracts. A week after the decision was published, the lists came through again unredacted. Then the Missouri Board again spoke on all contracts, in effect, of \$21,000.

We noted (AvW [Apr. 2]) that rail aviation that the Missouri Board "immediately" cut its publications. Our sister publication, *Business Week*, decided after much research that the administration was really scalping about how few of the defense dollars were going to small business, and used the "security" gag to hide what was really going on.

So now comes the latest installment in this typically Washington Jerry-rigged, with a new Missouri Board pronouncement:

Advance information on proposed negotiations of \$10,000 or more will be given to major procurement offices of the Army, Navy, and the Air Force under a policy approved by the Missouri Board of the Department of Defense. The news comes from the Department of Defense's policy of helping small business. Ed Small, Missouri Board chairman said: "The information is considered final and will be made available for publication in the U.S. Contract Circular, which is issued monthly by the Defense Dept. Small pointed out, "we didn't want small business to feel like they were being discriminated against."

The plus side for publishing every procurement, \$10,000 and over, where security considerations permit. This is to be done when the closing date for the submission of bids or proposals is 18 days or more from the date of issuance. It is estimated that about 95 percent of all procurement actions are unclassified and unaffected by security officers.

The unclassified proposals will contain a condensed general description, based as much as possible upon contractor and areas for the supply item, and will also list the basic fabrication materials and processes. There will also be complete descriptions of other information which might be of help to potential contractors. However, they will also include contractor data such as the building or origin of structures, tools, hedges and other aids to production.

Fairly publishing offices as well as major procurement offices are to forward their proposals to the Department of Commerce for the weekly report.

The Missouri Board has advised the three military departments, and these have been extended to the Armed Services Procurement Board. The less policy that requires unclassified, as well as Enclosed submittals, procurement offices will be held down more reasonably small lots to prevent making multiple awards.

AVIATION WEEK welcomes this latest move to publicize government purchasing activities. We are surprised, but gratified, at the board's honest but belated confession that 95 percent of the contracts are unclassified and unclassified by security officers. This is about what we thought when we wrote the Apr. 7 editorial titled, "Now You See Them, Now You Don't." The idea that wider publicity will bring contracts even before they were awarded surprises even our expectations, although we are really flippant on how it turns out.

If 95 percent of those contracts are unclassified and unclassified, why isn't AVIATION WEEK be seen the initial dollar value on that 95 percent of the contracts, Mr. Small?

—Robert H. Wood

# Bendix Products Division

## FIRST IN

### FUEL METERING



## Planning for the Future— Building for the Present

Bendix Products' position of leadership in fuel metering and landing gear has been attained through its unique ability to plan as well as to produce.

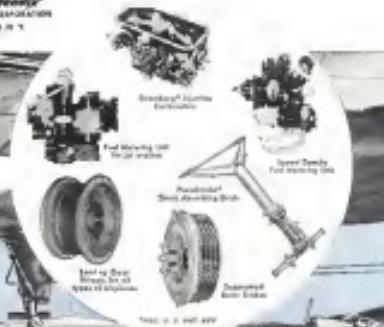
The specialized knowledge of trained engineers and the vast research facilities of Bendix are constantly employed in the development of new and better products.

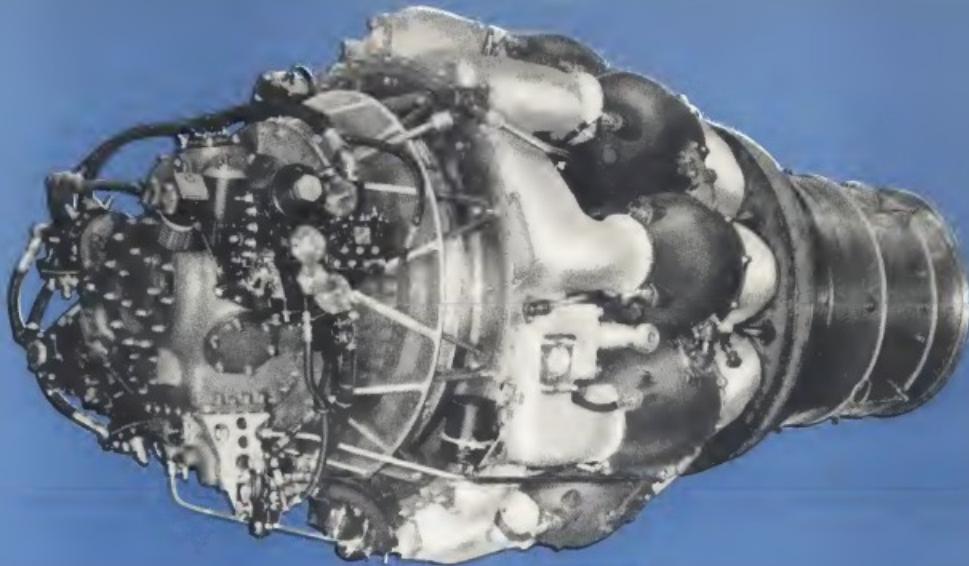
Assembled here, also, is the most modern and comprehensive machinery in the industry to assure production in quality and precision as rapidly as need your most exacting demands. Whether your problem is planning or producing fuel metering, combustion, valves, brakes or wheels, you will find Bendix Products is best qualified to do the job.

**BENDIX DIVISION - SOUTH BEND**

DETROIT DIVISION: BENDIX INTERNATIONAL AIRLINES, 200 PARK AVENUE, NEW YORK 11, N.Y.

## LEADER IN LANDING GEAR





# GEARS

## FOR THE PRATT & WHITNEY TURBO-WASP

Here's the newest member of the illustrious Pratt & Whitney family of aircraft engines—the Turbo-Wasp. As a typical example of technical achievement, this mighty engine delivers 6,250 lbs. thrust and adds more power to America's air arm.

Foote Bros. Gears play an important part in the efficient performance of the Turbo-Wasp. The gears pictured are ground tooth zero bevel gears which are compact in design—light in weight and yet carry heavy loads at pitch line velocities that can be measured in miles per minute. Such performance is only possible because of the extreme accuracy of the gears—the careful control of every step in their production.

Manufacturers of aircraft and aircraft engines look to Foote Bros. for gears, power units and mechanical devices just as general industry has looked to Foote Bros. for quality gear products since 1859.

FOOTE BROS. GEAR AND MACHINE CORPORATION  
Dept. AVW, 4545 S. Western Blvd.  
Chicago 9, Illinois

**FOOTE BROS.**

Better Power Transmission Through Better Gears

